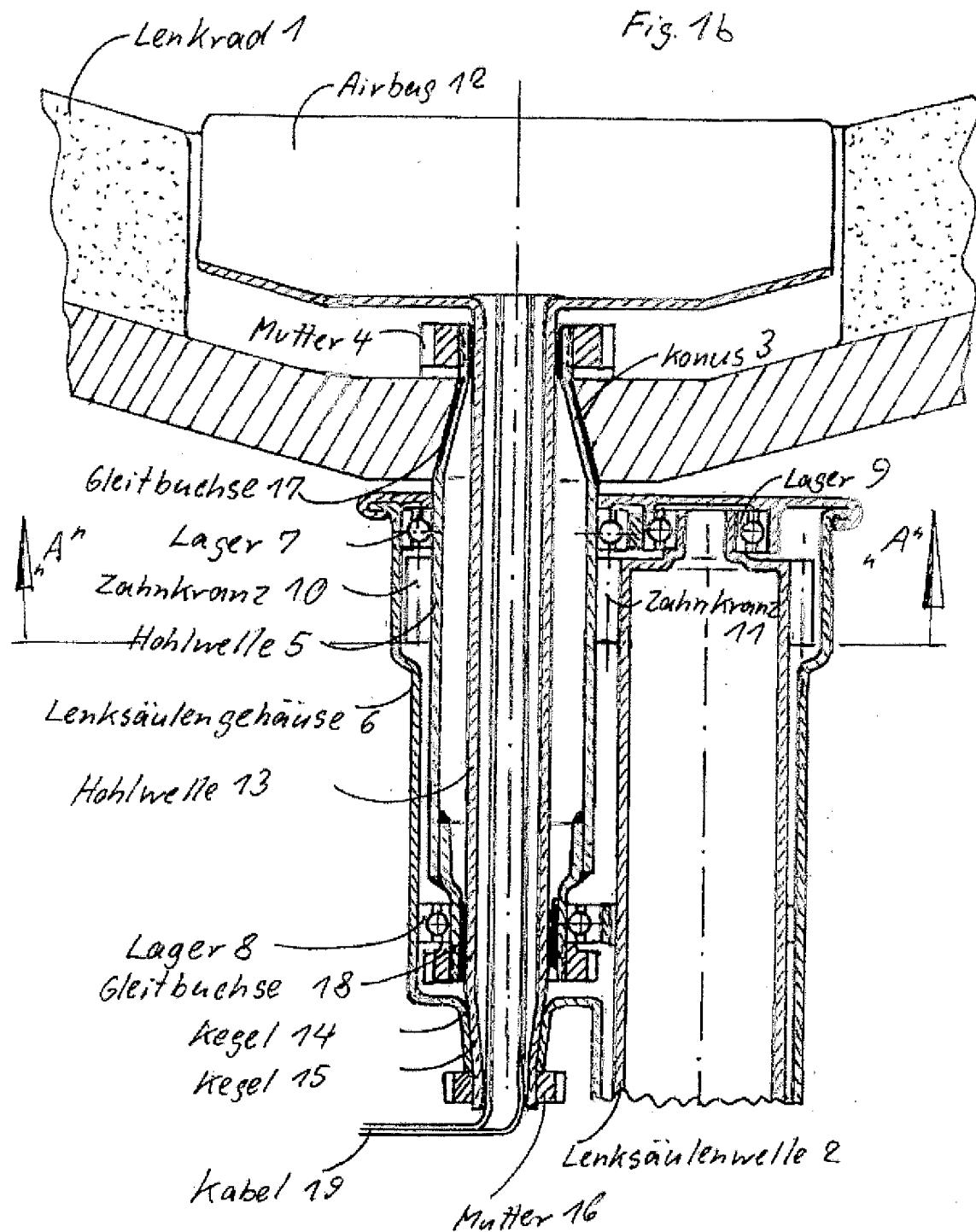


Fig. 1a

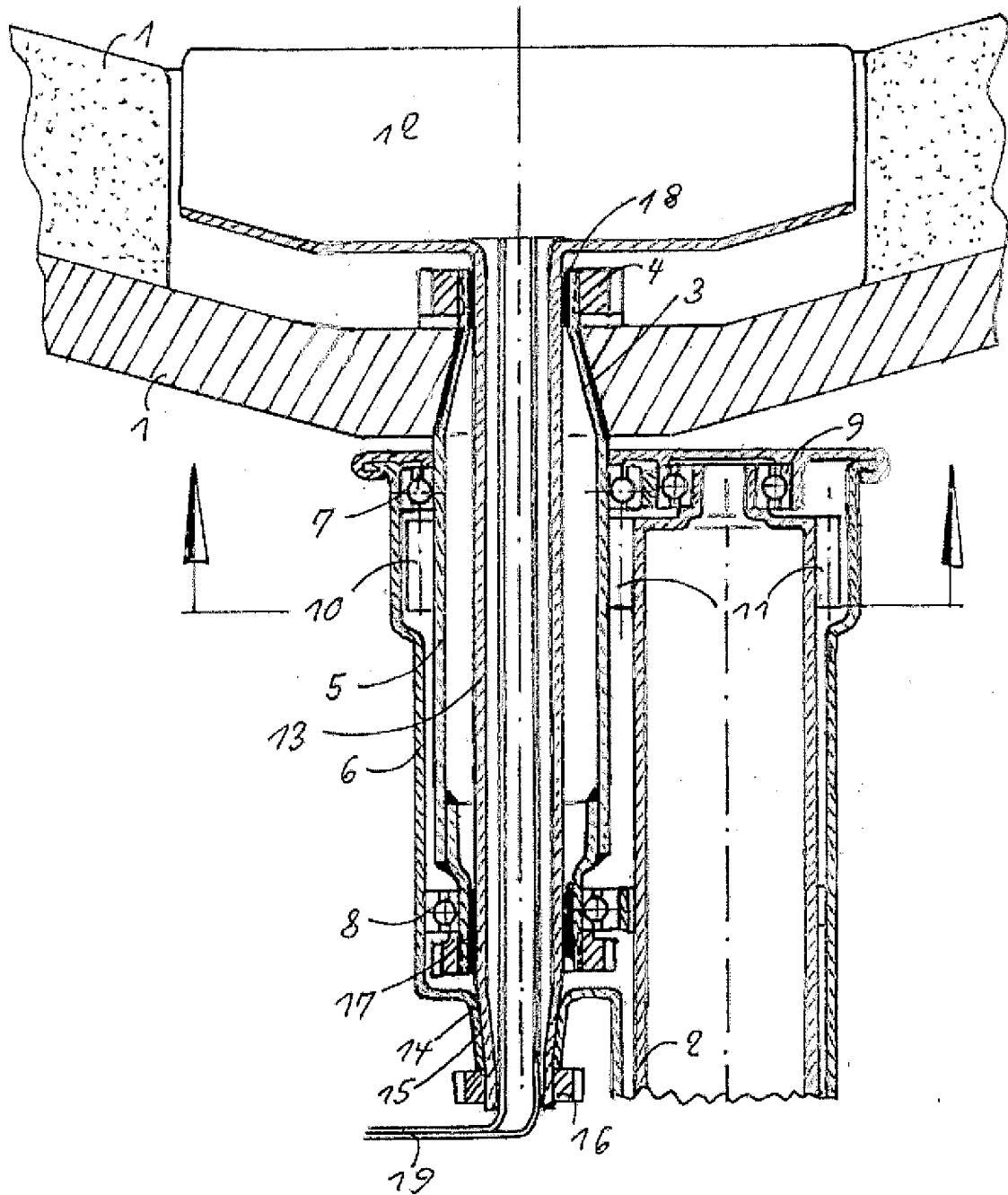


Key:

- 1 Steering wheel
- 2 Steering column shaft
- 3 Cone
- 4 Nut
- 5 Hollow shaft

- 6 Steering column housing
- 7 Bearing
- 8 Bearing
- 9 Bearing
- 10 Gear rim
- 11 Gear rim
- 12 Airbag
- 13 Hollow shaft
- 14 Cone
- 15 Cone
- 16 Nut
- 17 Sliding bushing
- 18 Sliding bushing
- 19 Cable

Fig. 1C



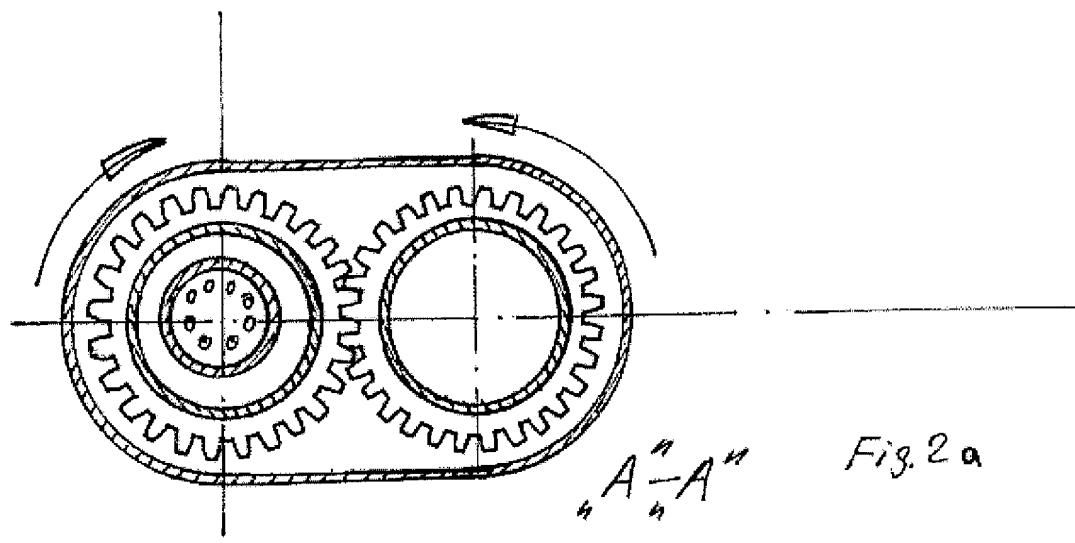


Fig. 2a

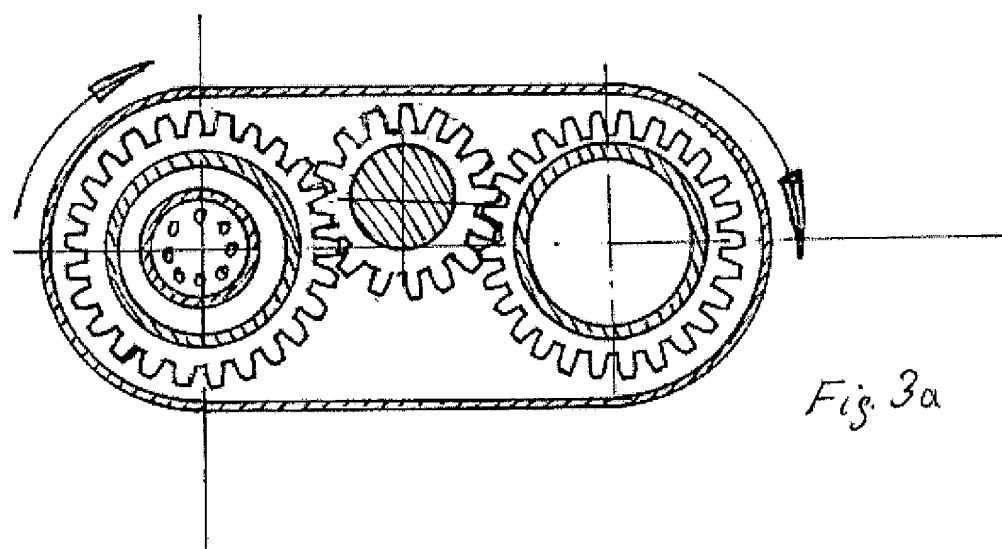
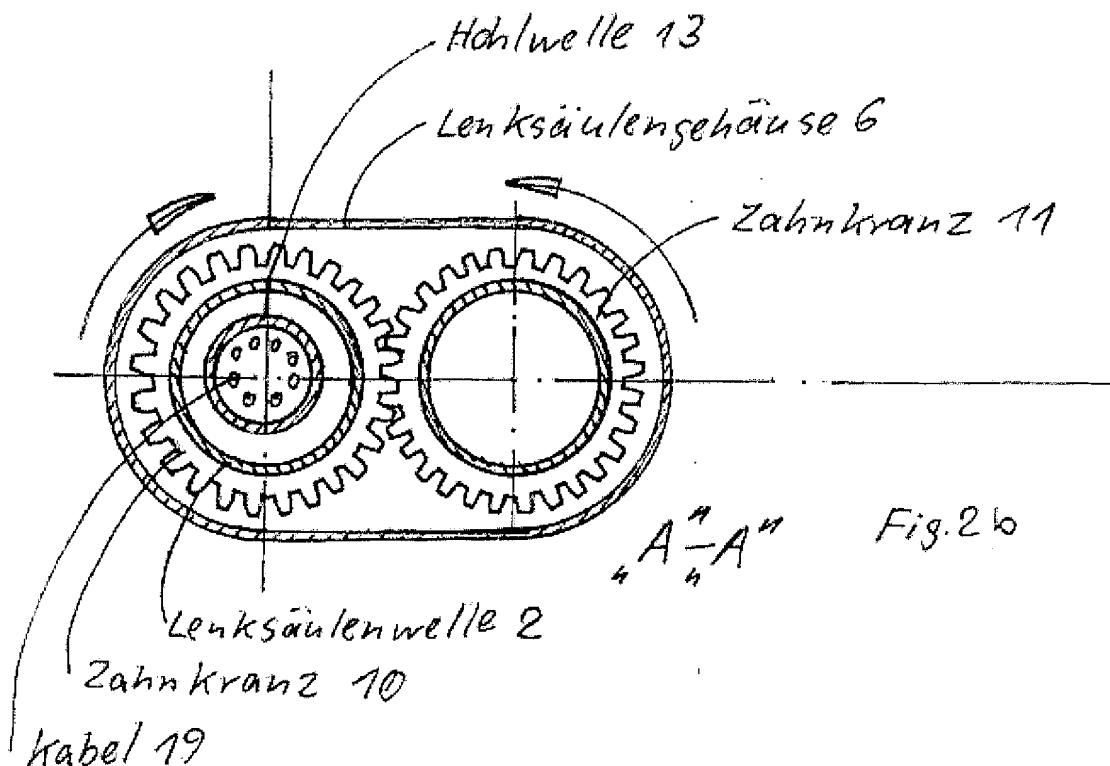
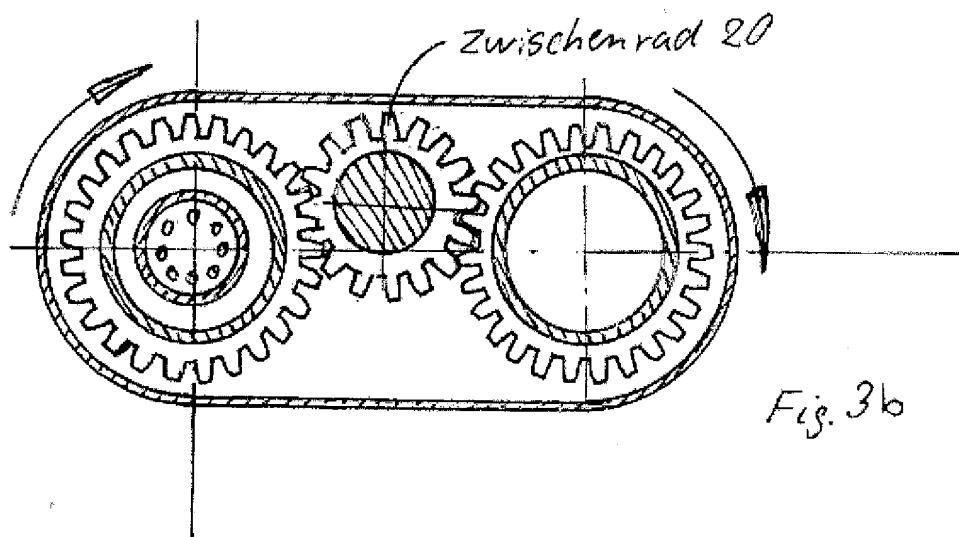


Fig. 3a



Key:

- 2 Steering column shaft
- 6 Steering column housing
- 10 Gear rim
- 11 Gear rim
- 13 Hollow shaft
- 19 Cable



Key: 20 Intermediate gear

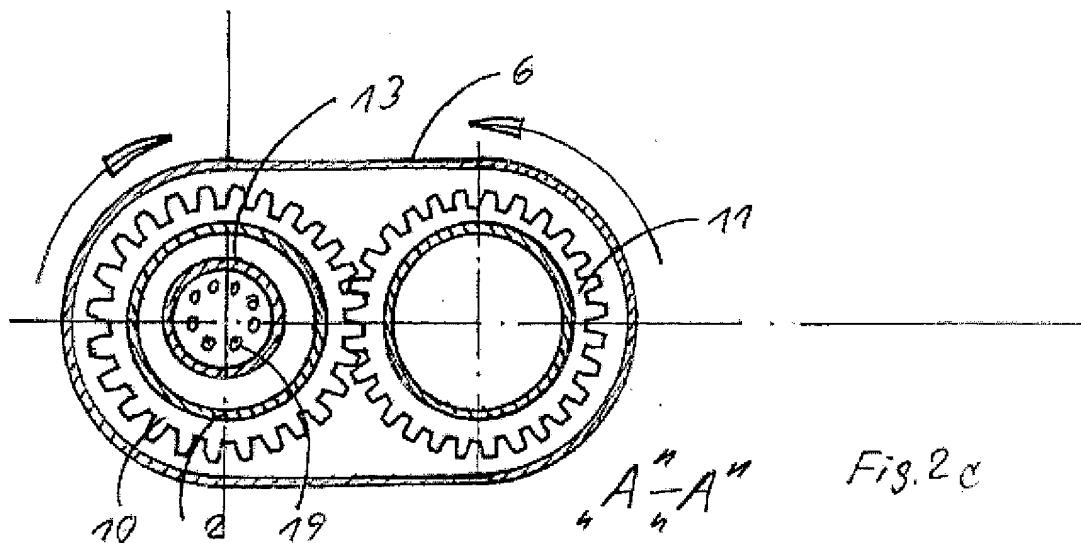


Fig. 2c

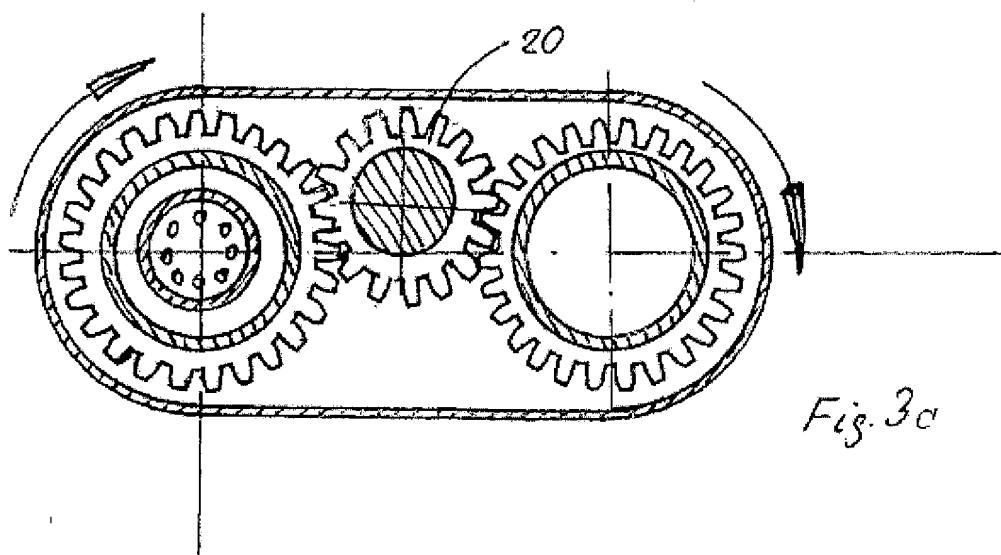


Fig. 3c

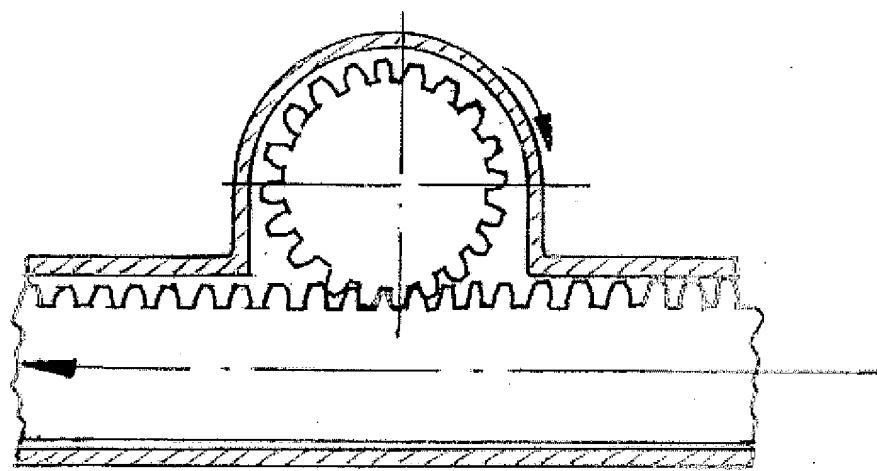


Fig 4a

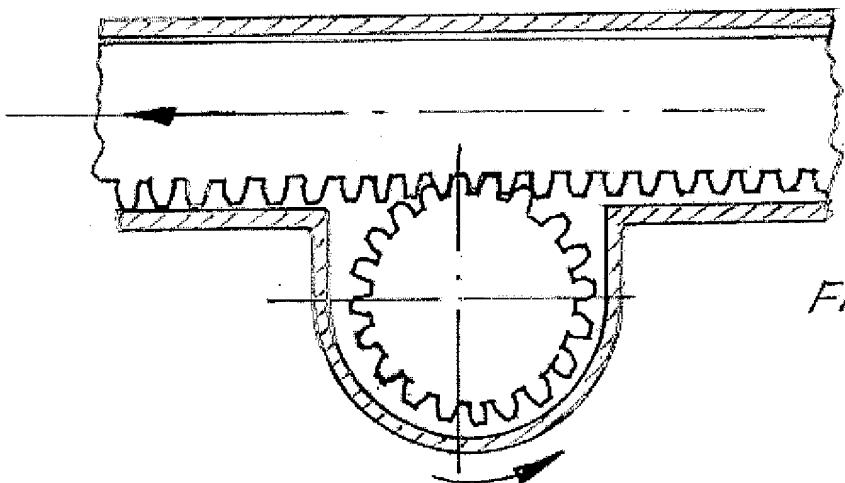
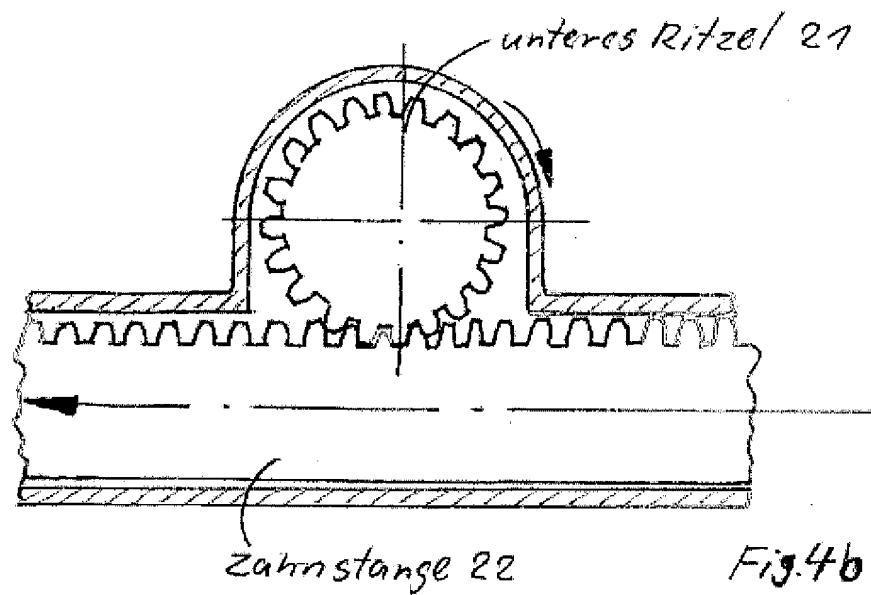


Fig 5a



Key: 21 Lower pinion gear
22 Rack

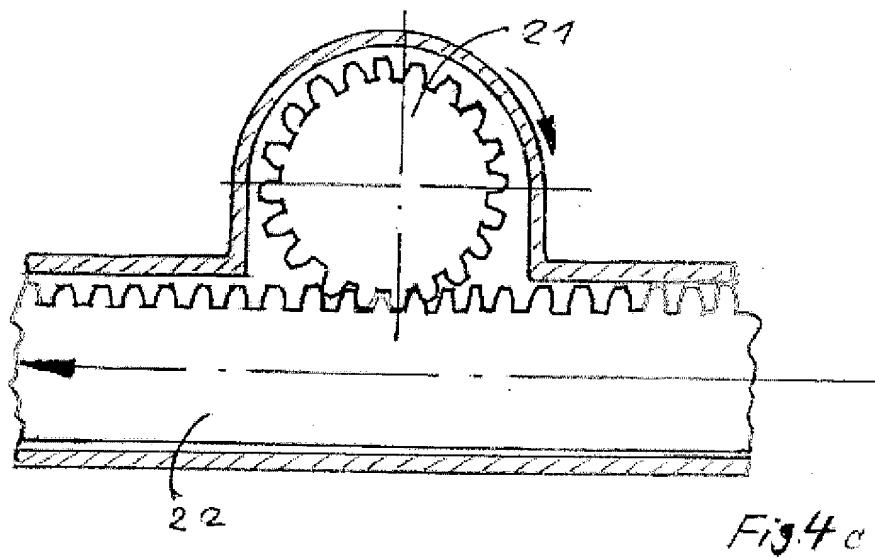


Fig.4c

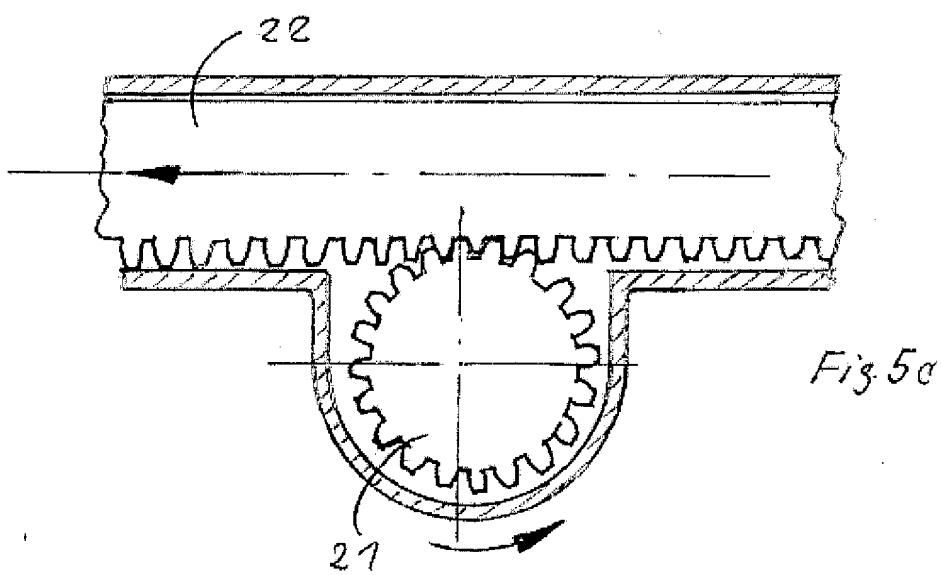
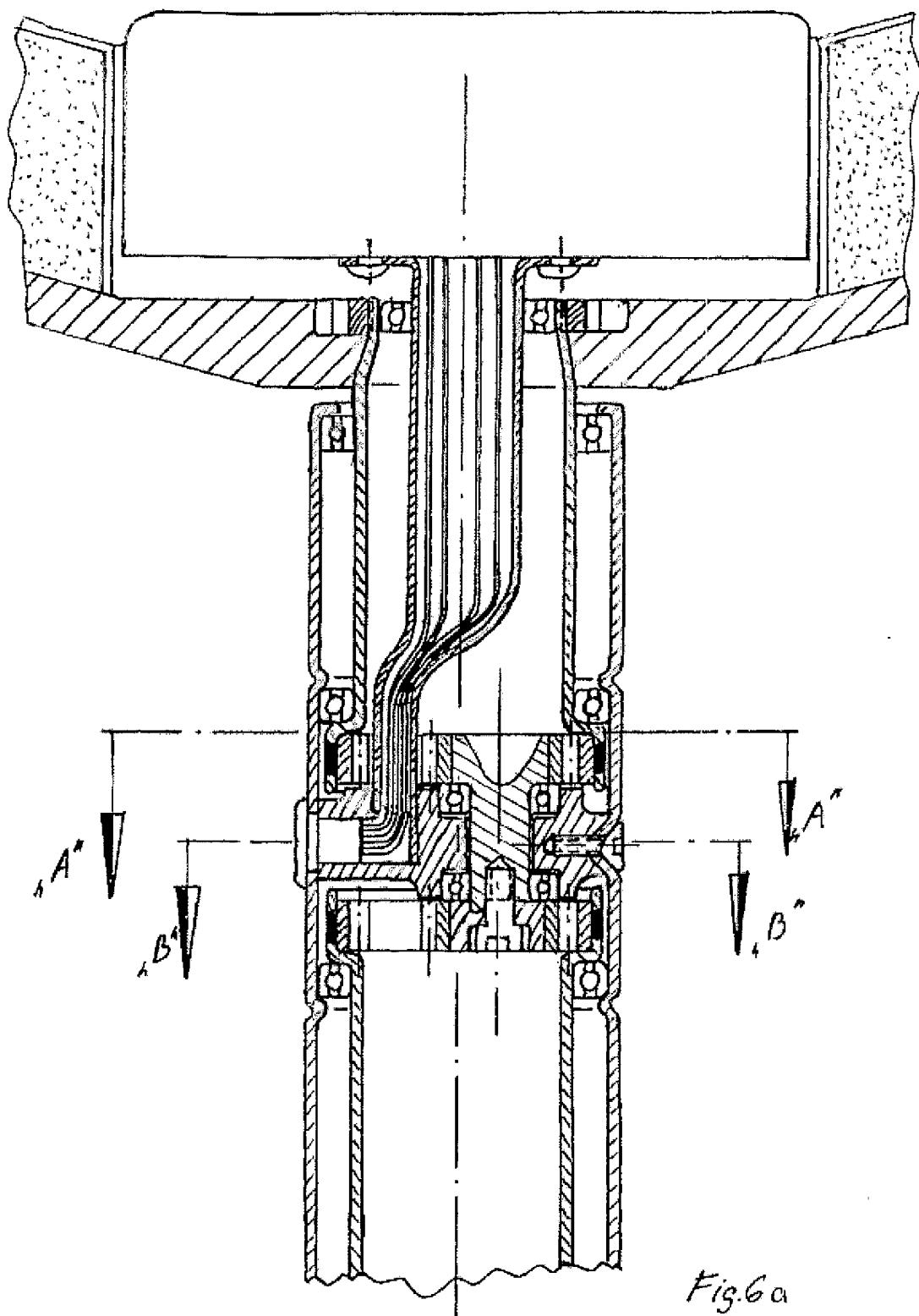
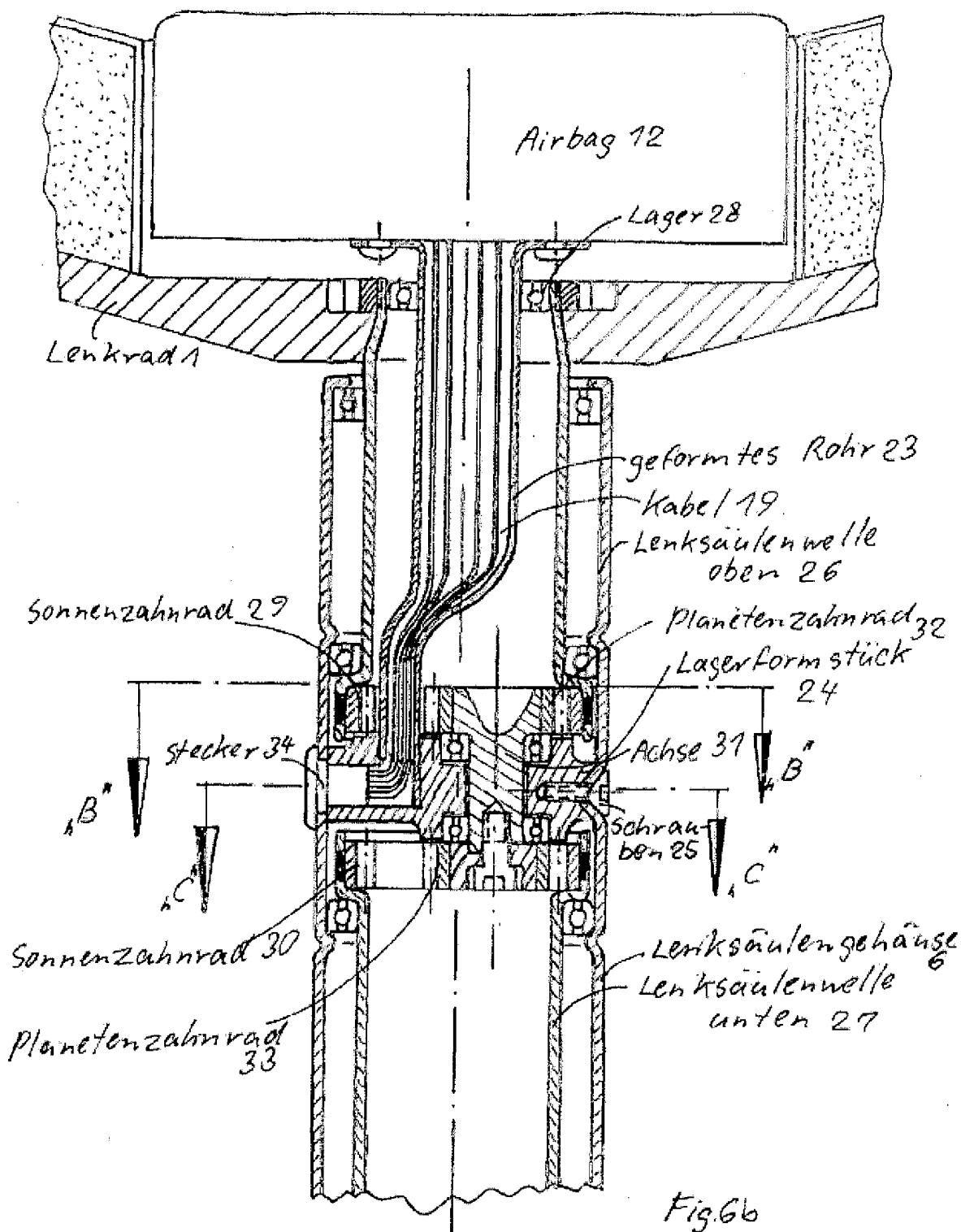


Fig.5c

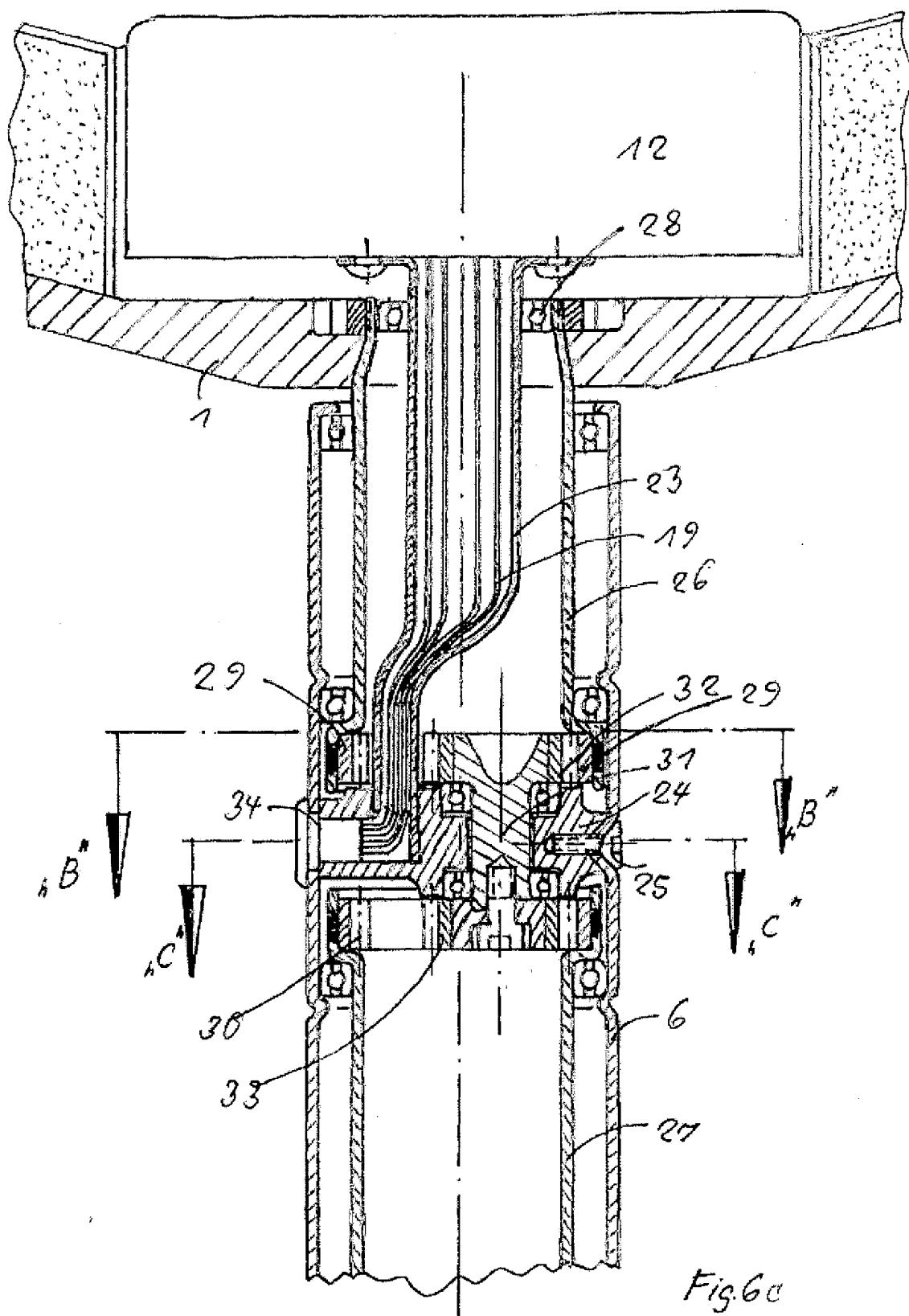




Key:

- 1 Steering wheel
- 6 Steering column housing
- 12 Airbag

- 19 Cable
- 23 Molded tube
- 24 Molded bearing part
- 25 Screw
- 26 Upper steering column shaft
- 27 Lower steering column shaft
- 28 Bearing
- 29 Sun gear
- 30 Sun gear
- 31 Axle
- 32 Planet gear
- 33 Planet gear
- 34 Plug connector



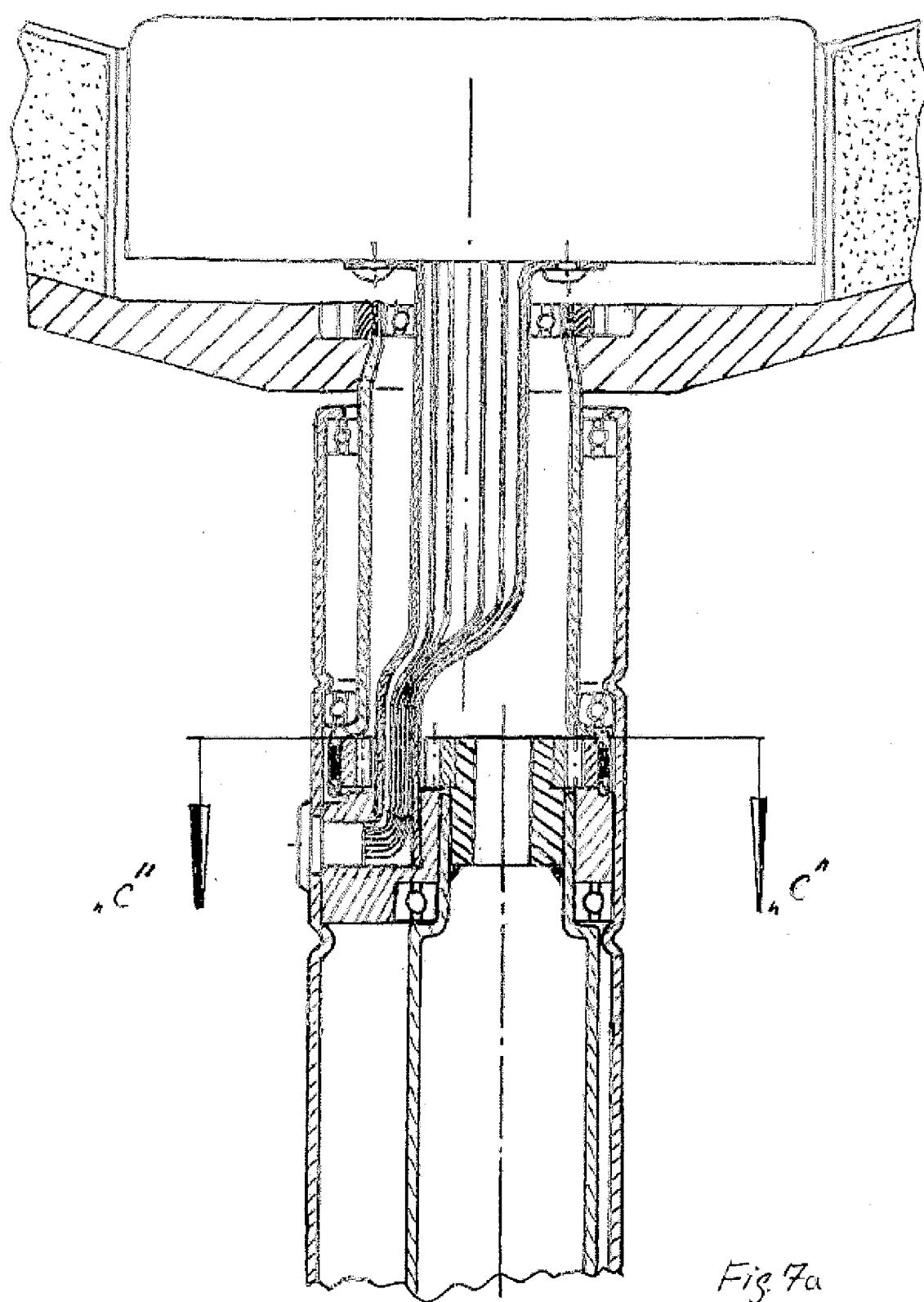
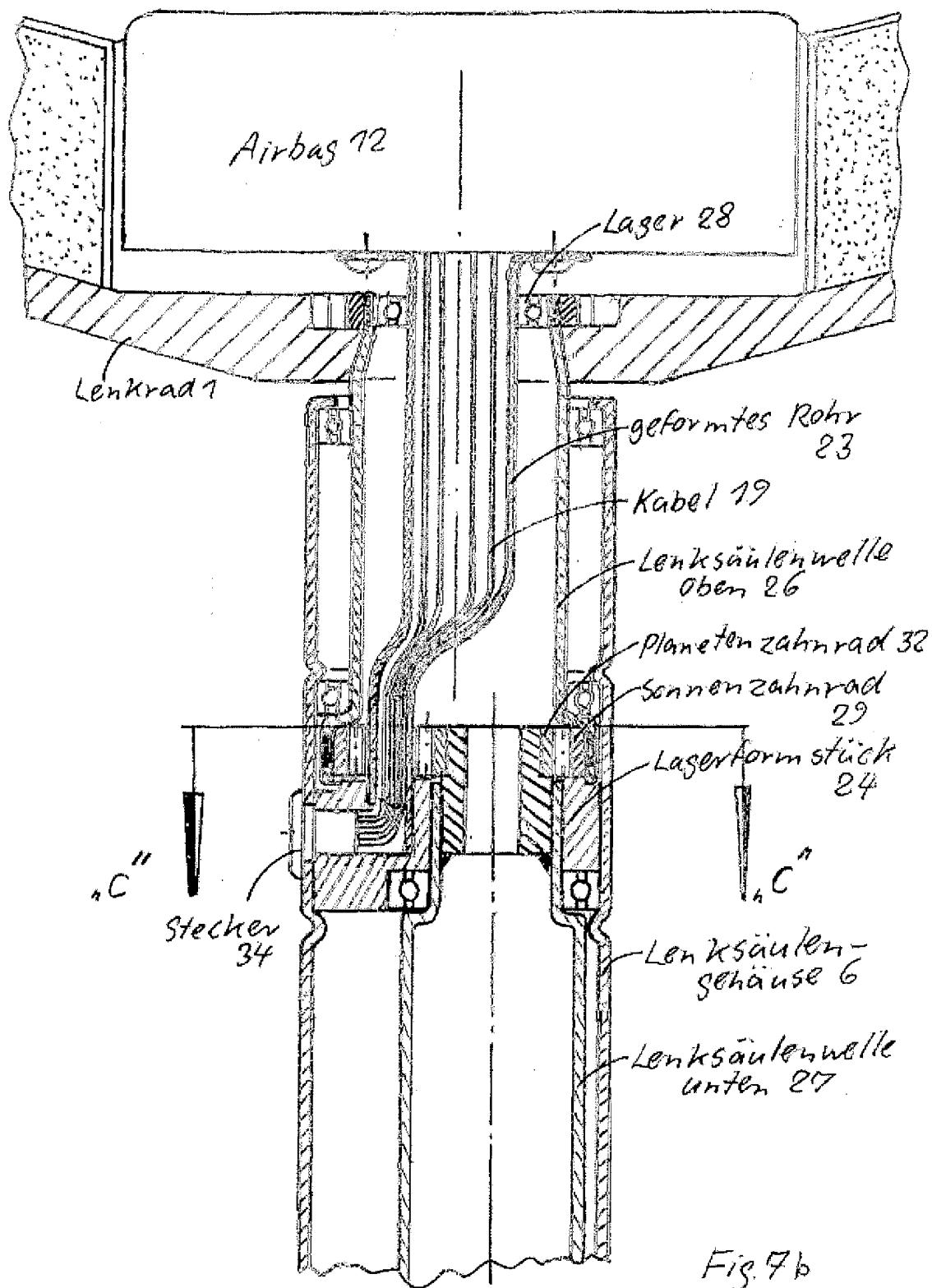
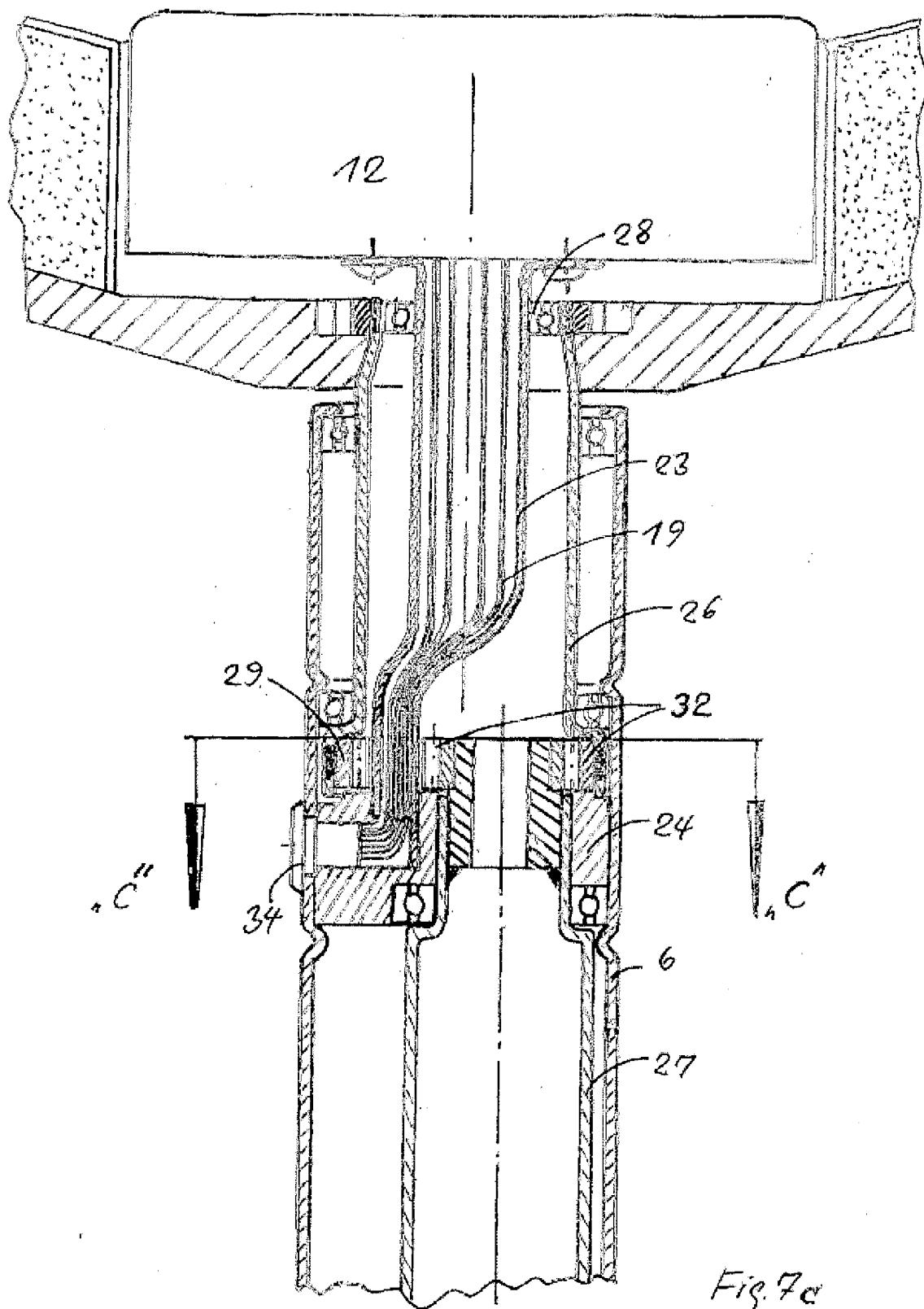


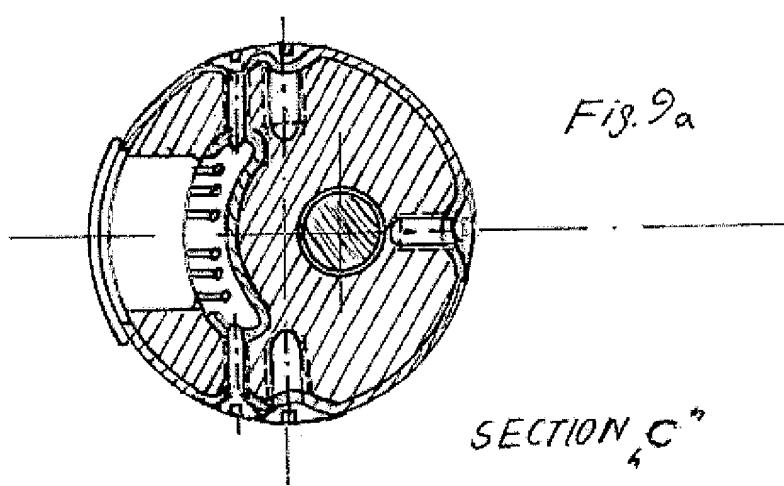
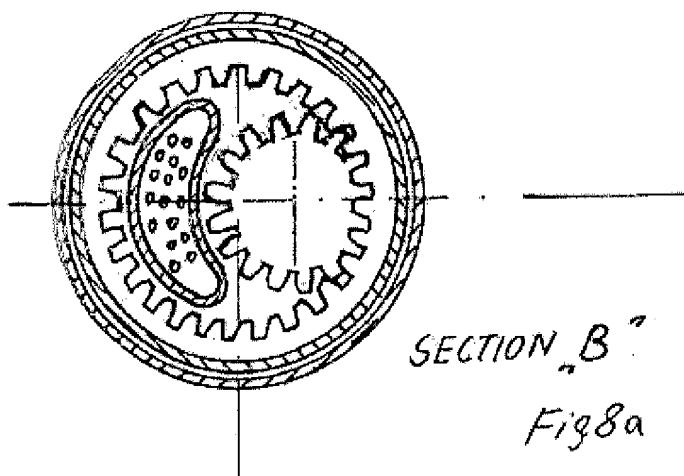
Fig. 7a

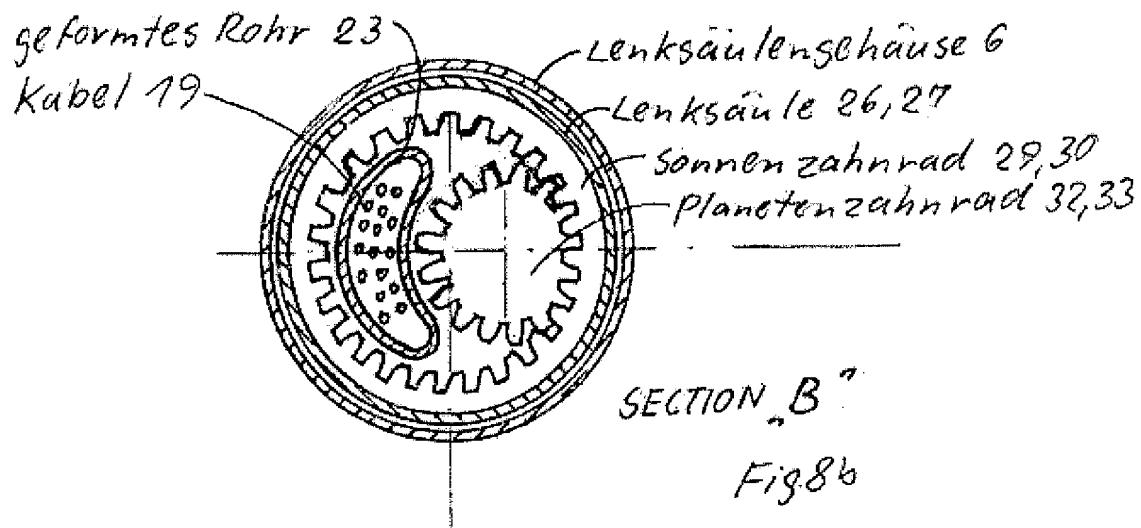


Key: 1 Steering wheel

- 6 Steering column housing
- 12 Airbag
- 19 Cable
- 23 Molded tube
- 24 Molded bearing part
- 26 Upper steering column shaft
- 27 Lower steering column shaft
- 28 Bearing
- 29 Sun gear
- 32 Planet gear
- 34 Plug connector

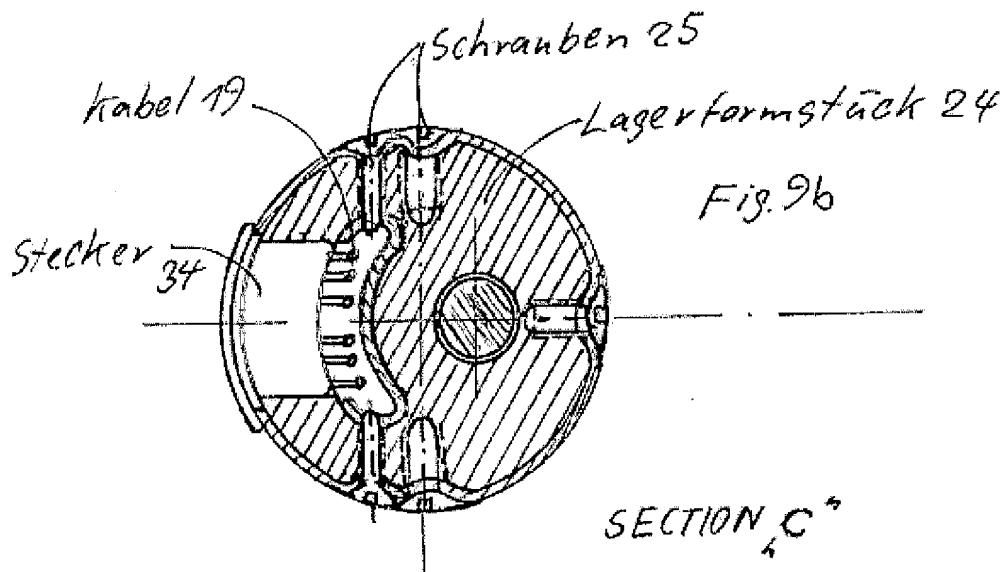






Key:

6	Steering column housing
19	Cable
23	Molded tube
26, 27	Steering column
29, 30	Sun gear
32, 33	Planet gear



Key:

19	Cable
24	Molded bearing part

25 Screws
34 Plug connector

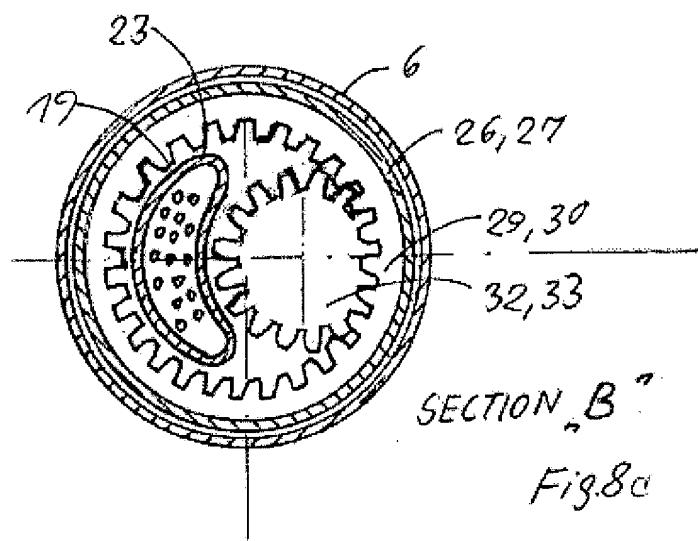


Fig. 8c

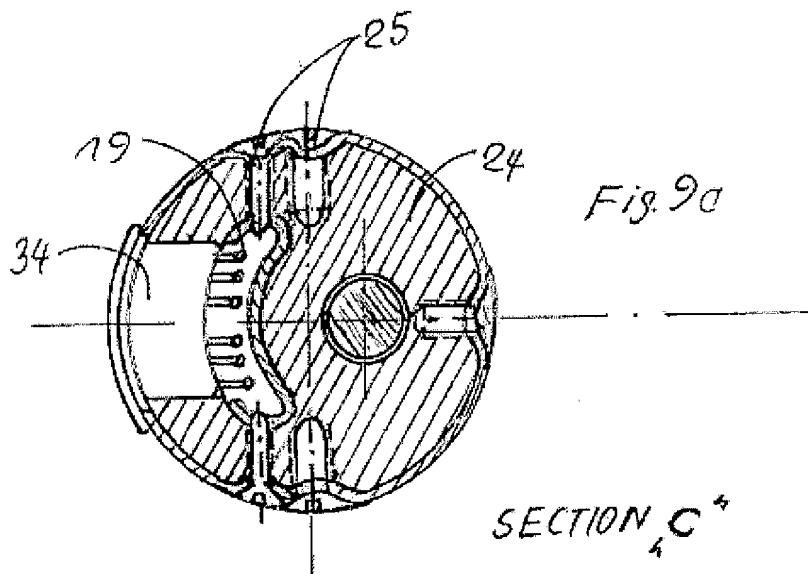


Fig. 9c

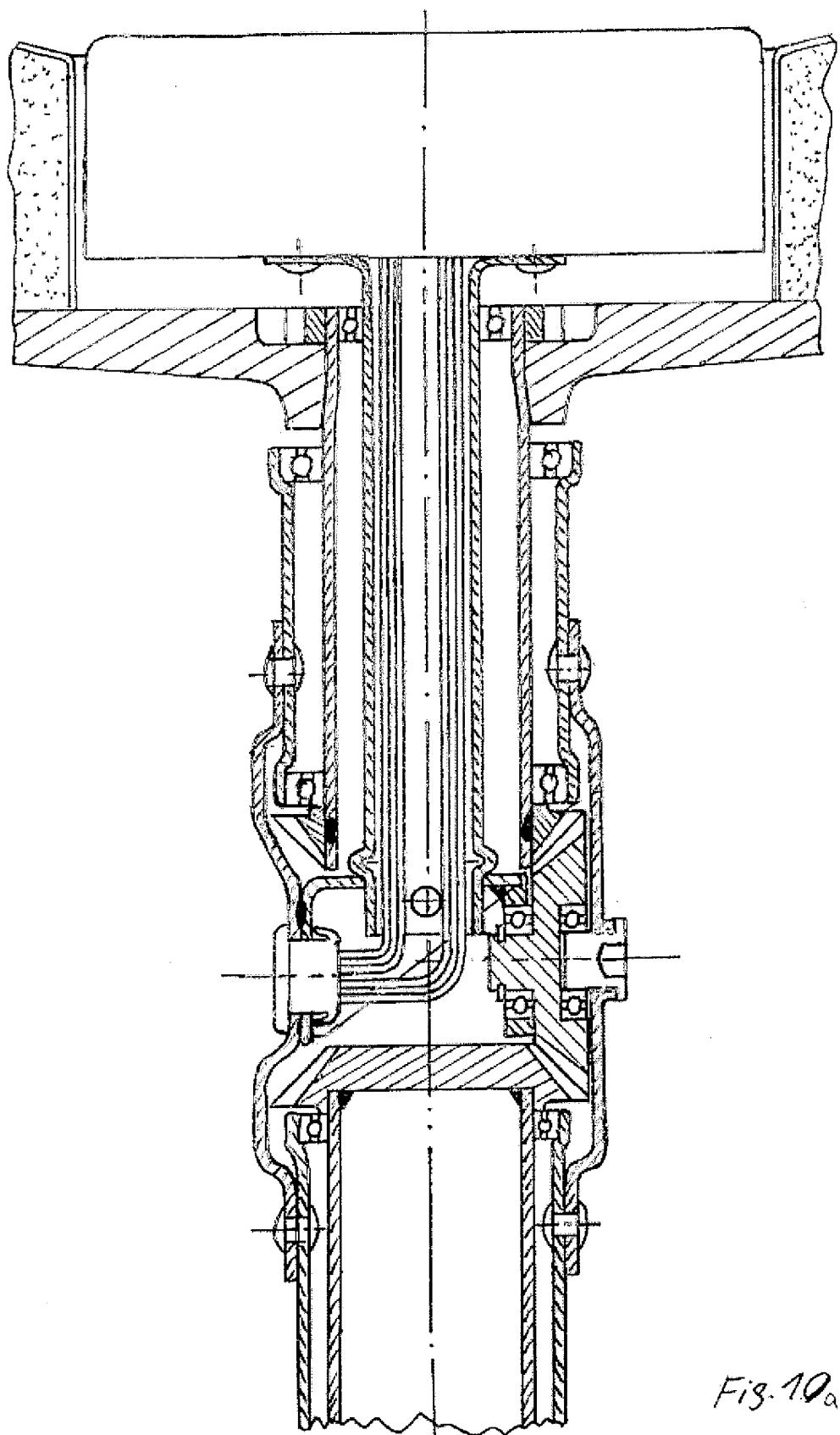


Fig. 10a

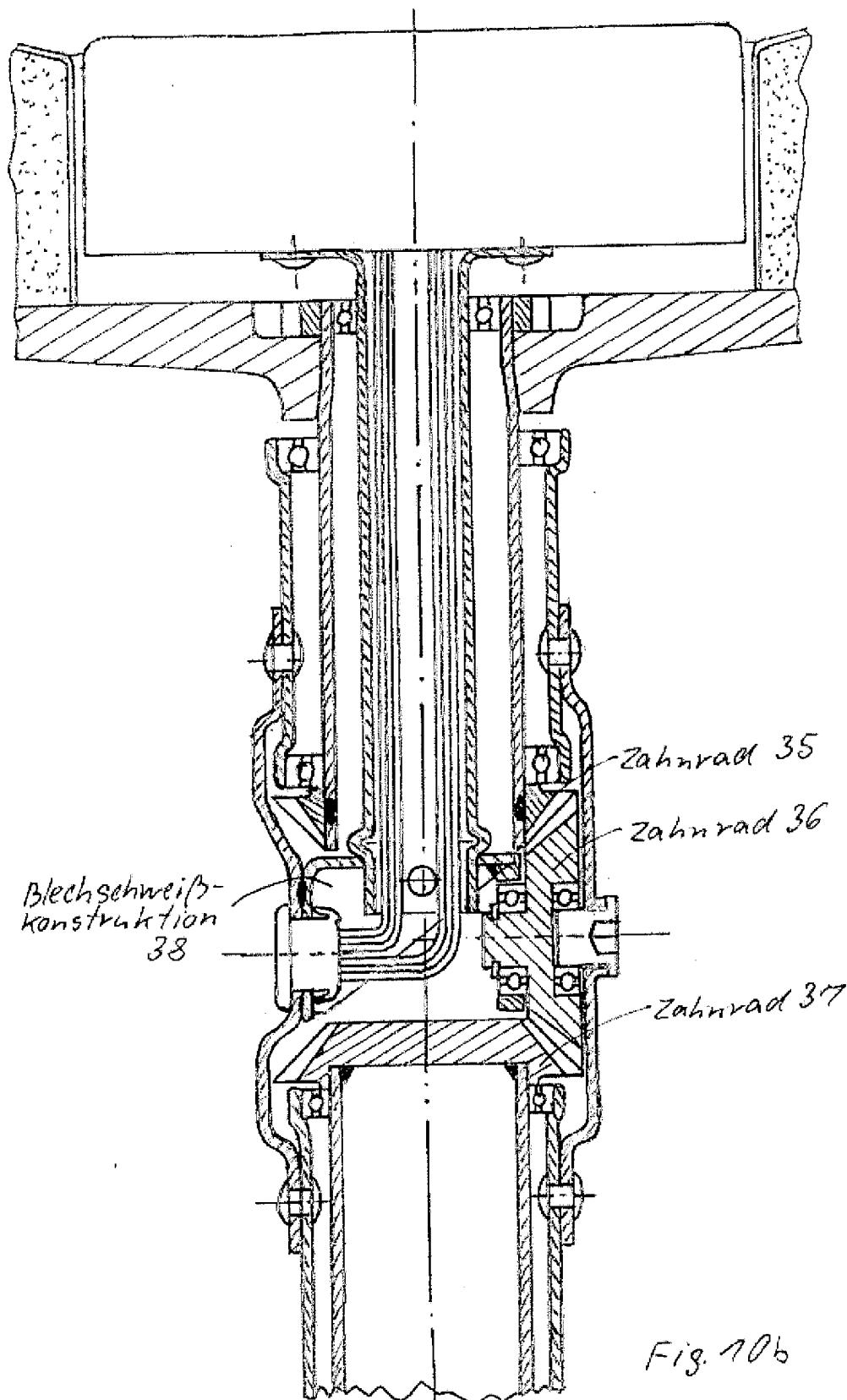


Fig. 70b

Key: 35 Gearwheel

- 36 Gearwheel
- 37 Gearwheel
- 38 Welded sheet metal construction

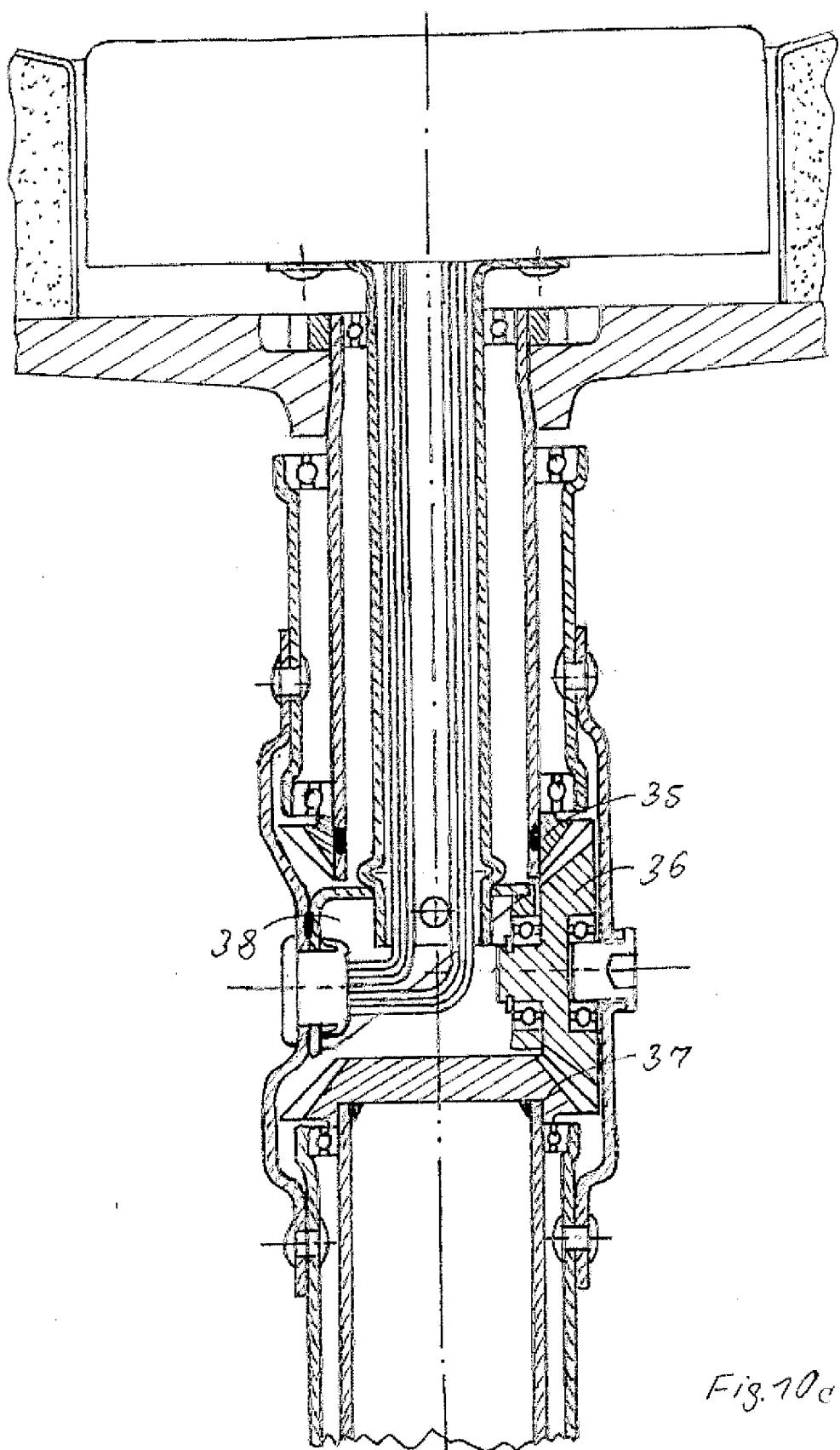


Fig. 10c

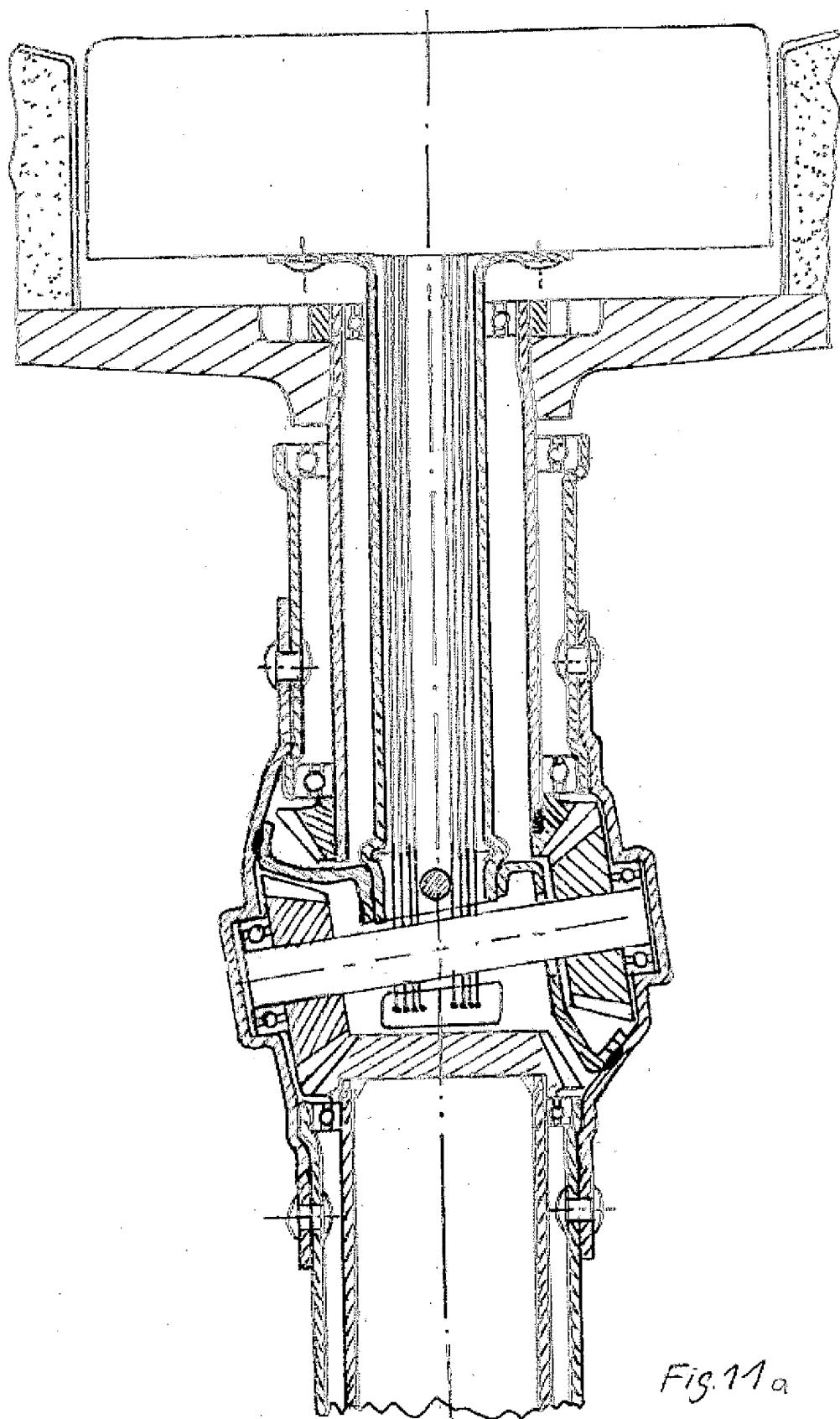


Fig. 11a

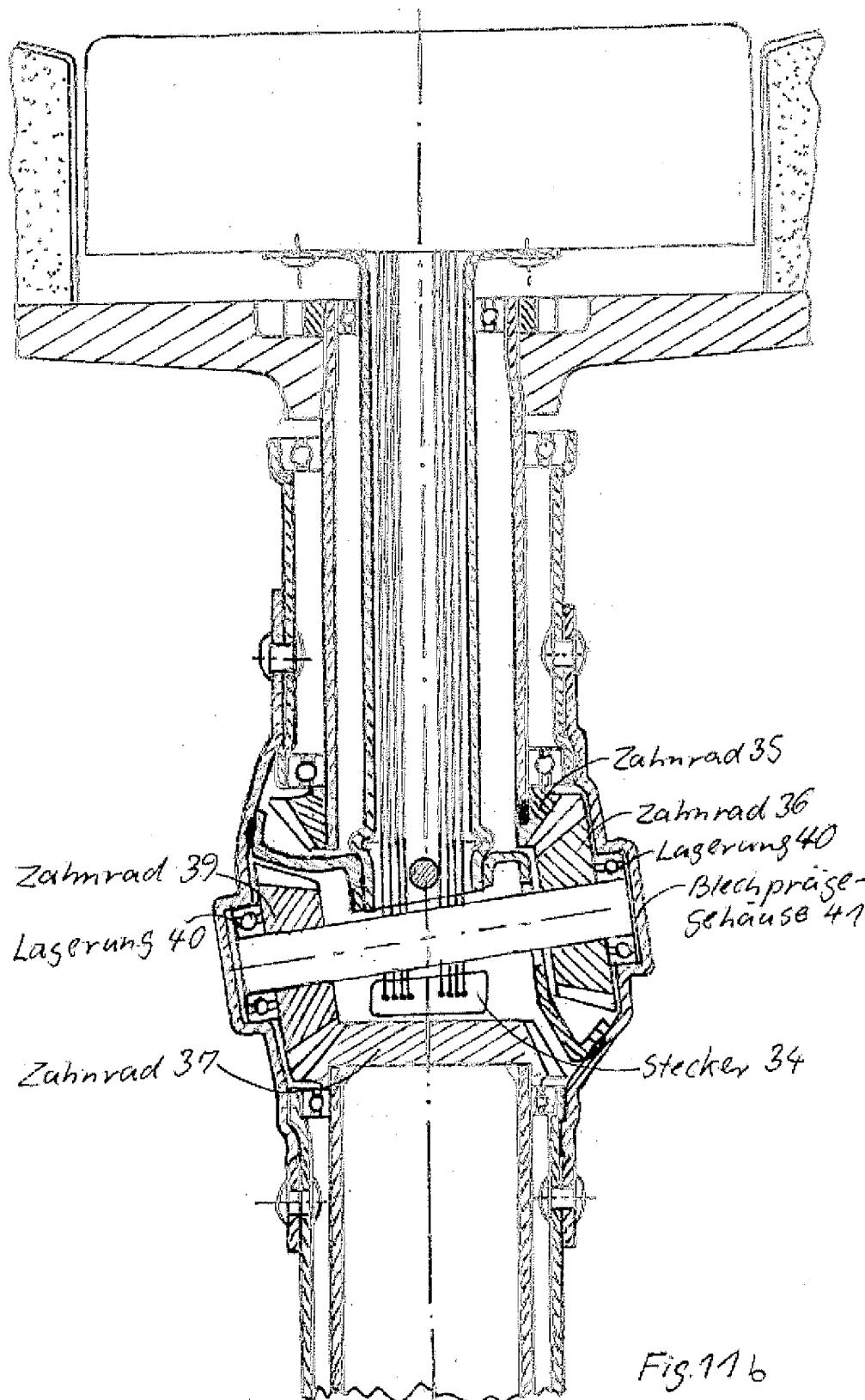


Fig. 116

Key: 34 Plug connector

- 35 Gearwheel
- 36 Gearwheel
- 37 Gearwheel
- 39 Gearwheel
- 40 Support
- 41 Stamped sheet metal housing

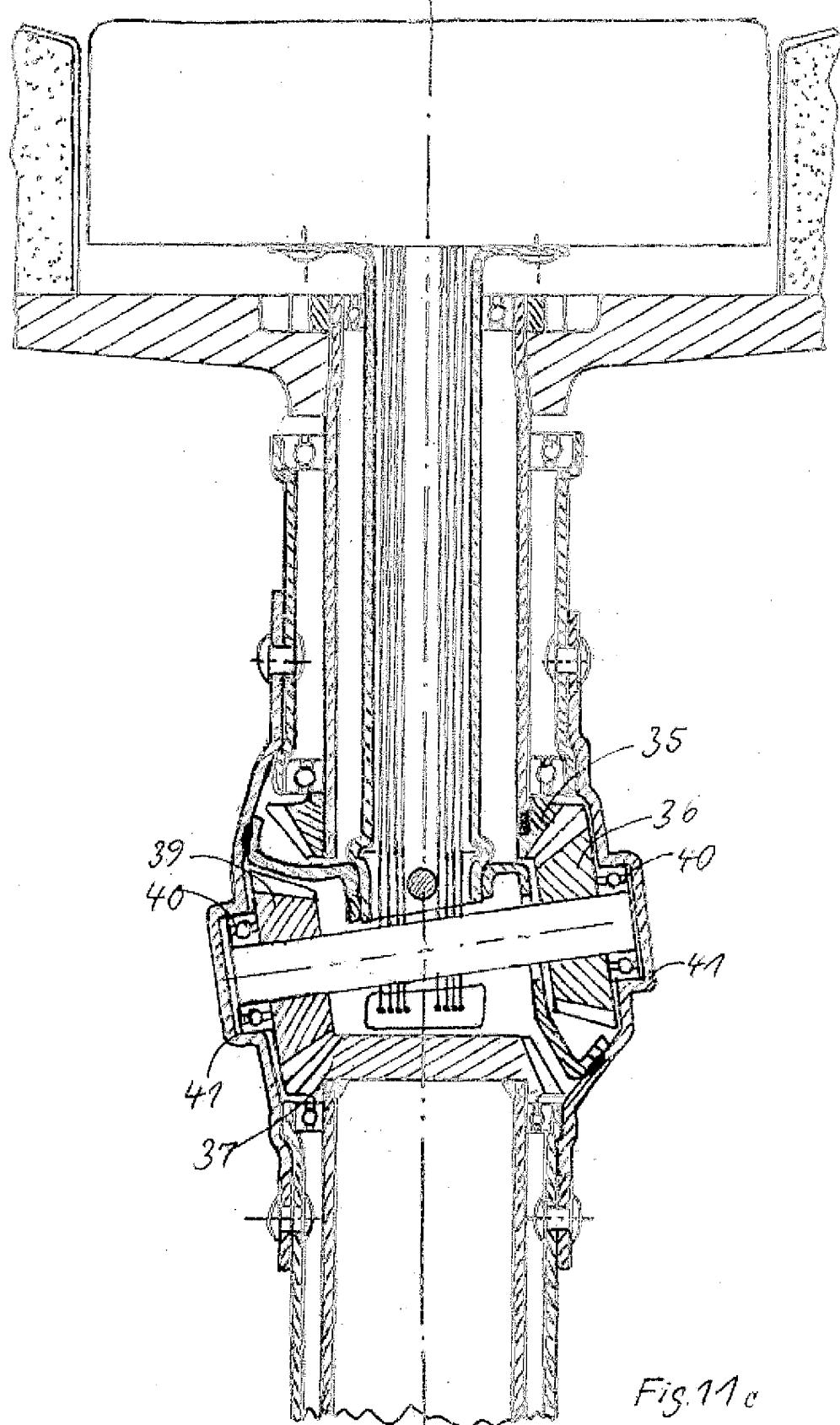


Fig. 11c

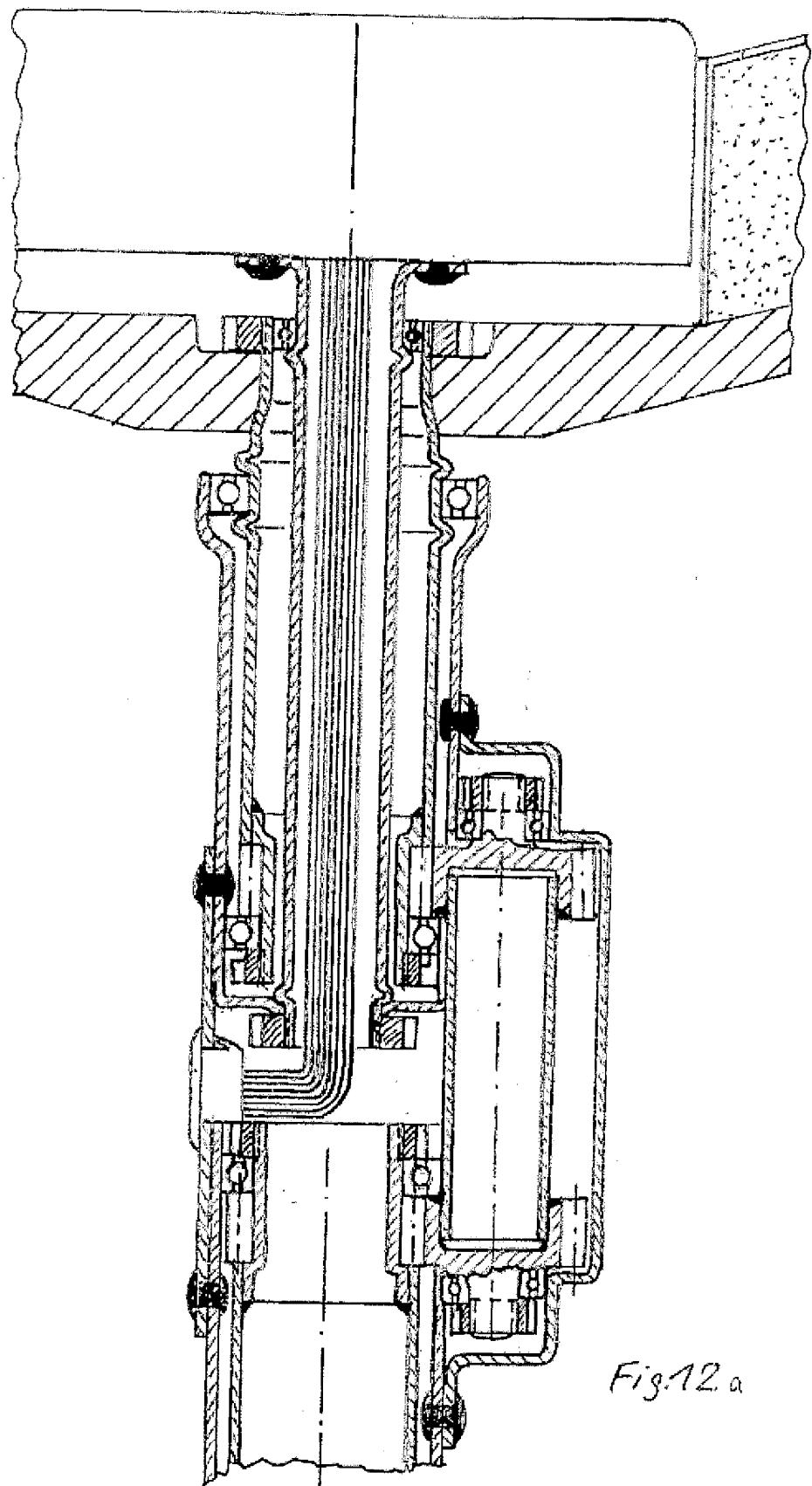
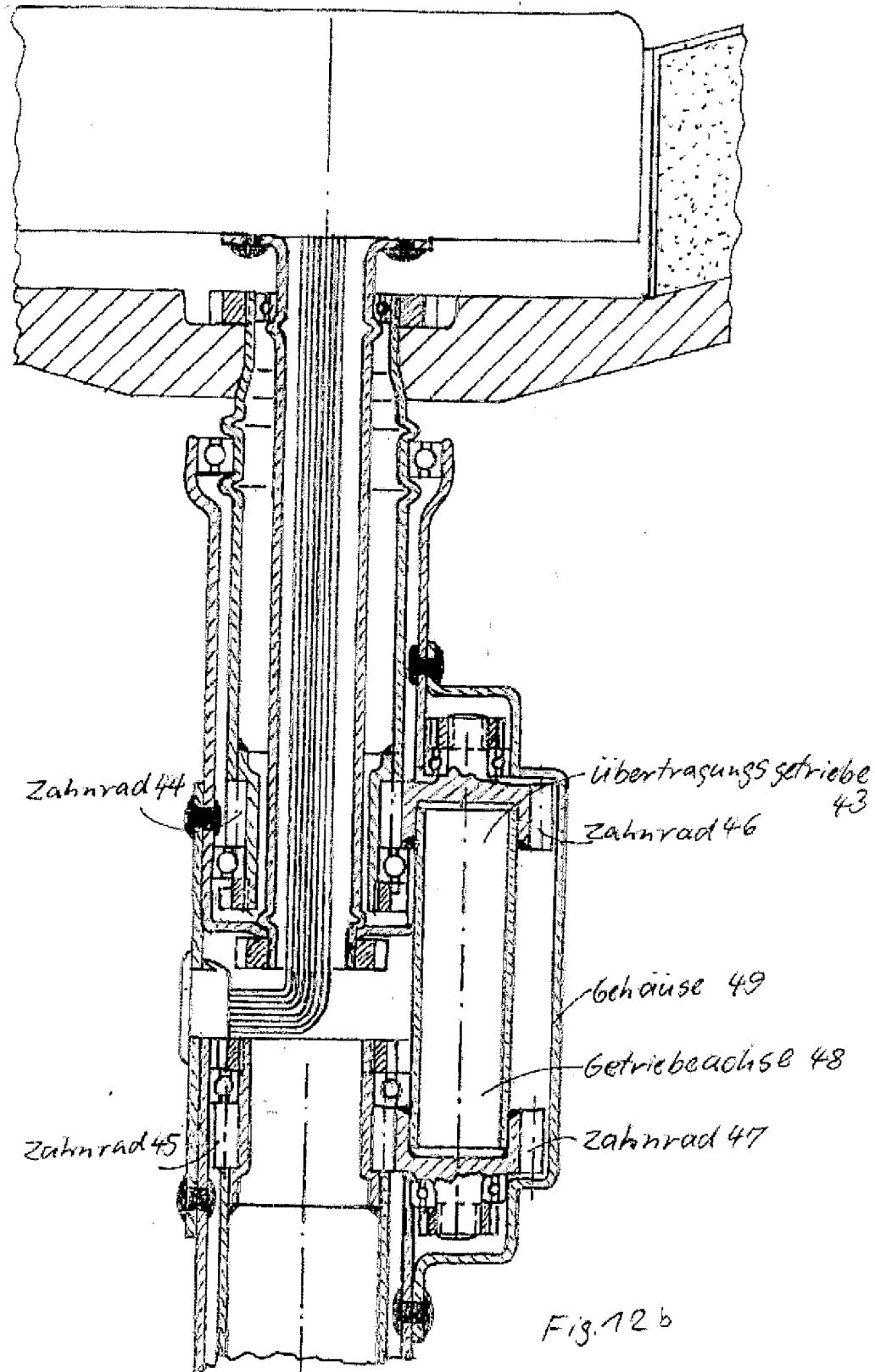


Fig.12.a



Key:

43	Transmission
44	Gearwheel

- 45 Gearwheel
- 46 Gearwheel
- 47 Gearwheel
- 48 Gear axis
- 49 Housing

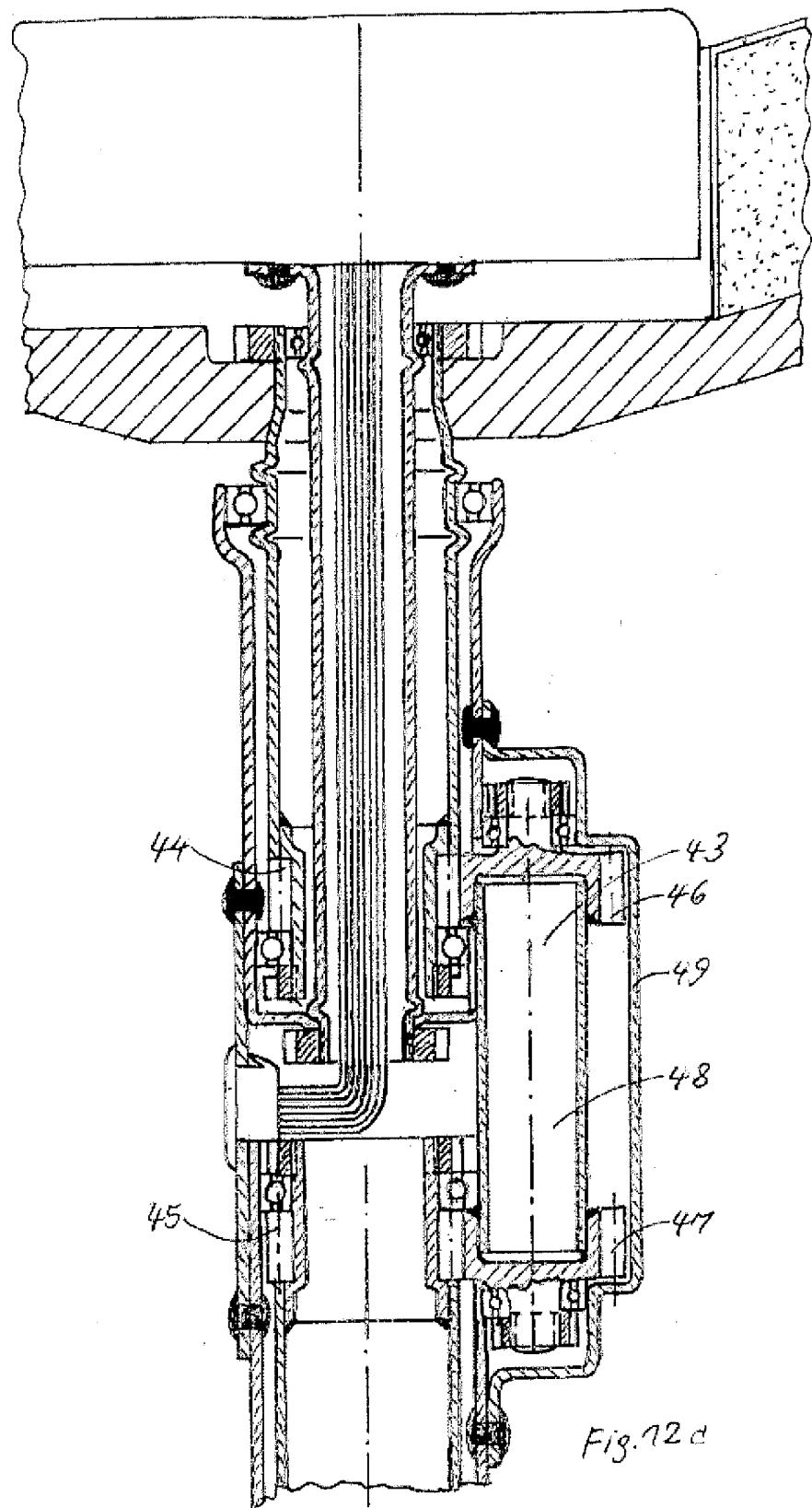


Fig. 72d

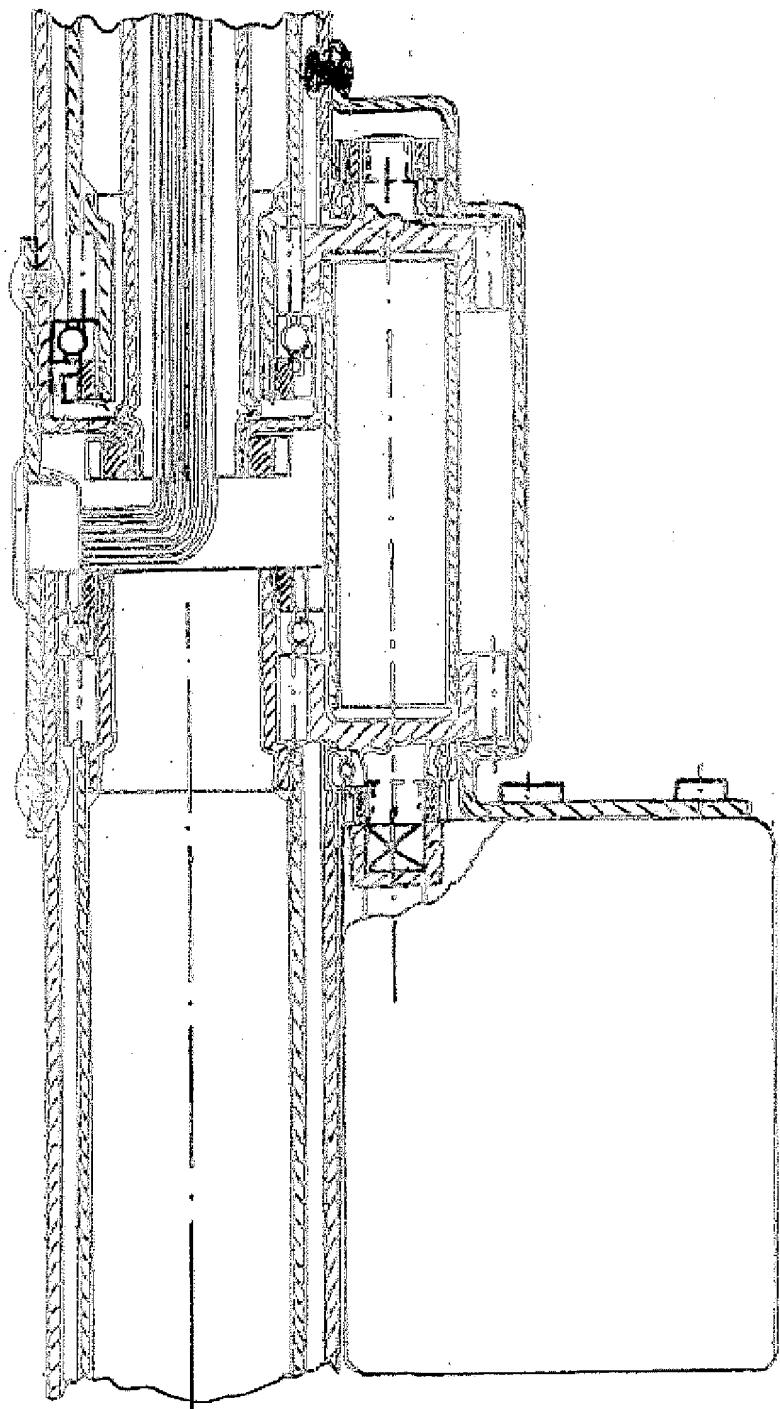


Fig.13a

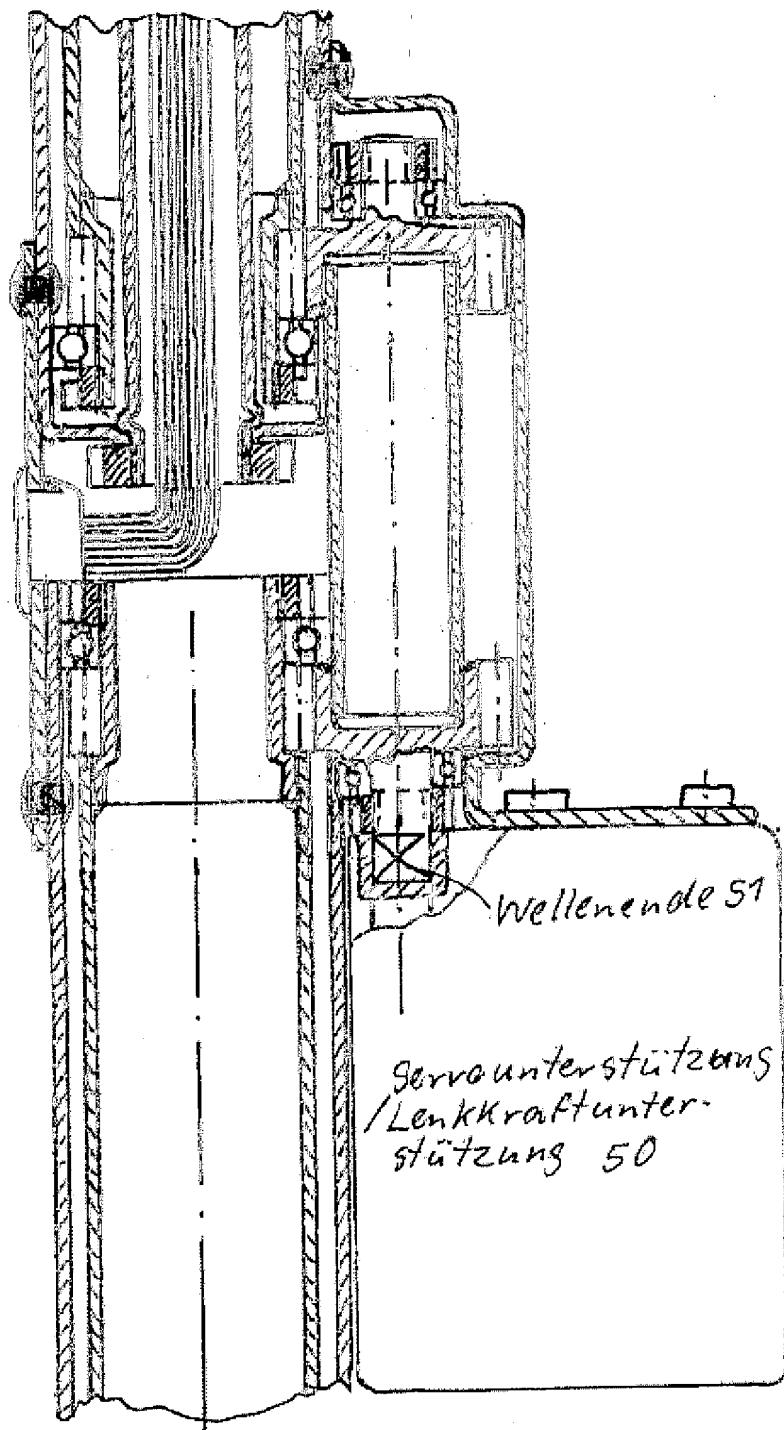


Fig. 136

Key: 50 Servo mechanism/Power steering system
51 Shaft end

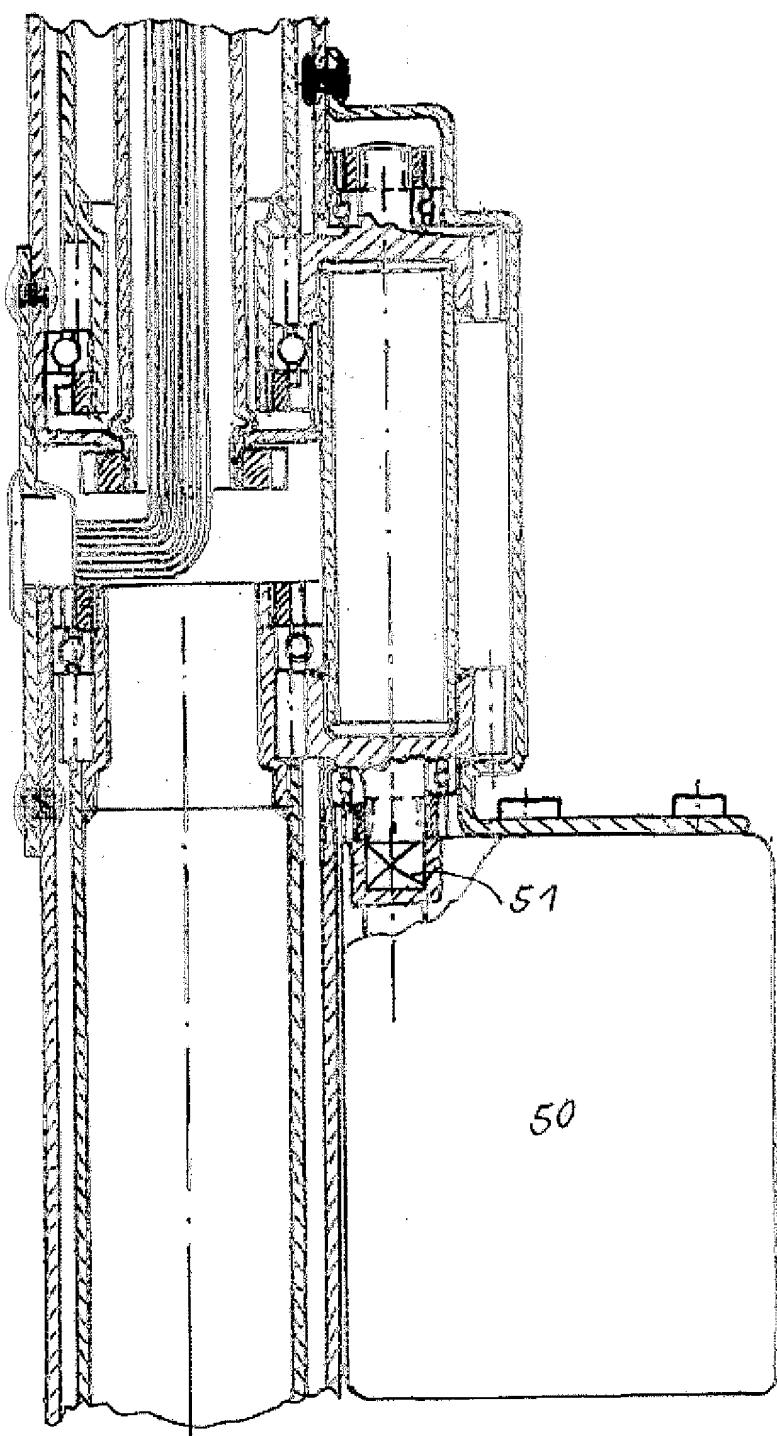


Fig. 13c

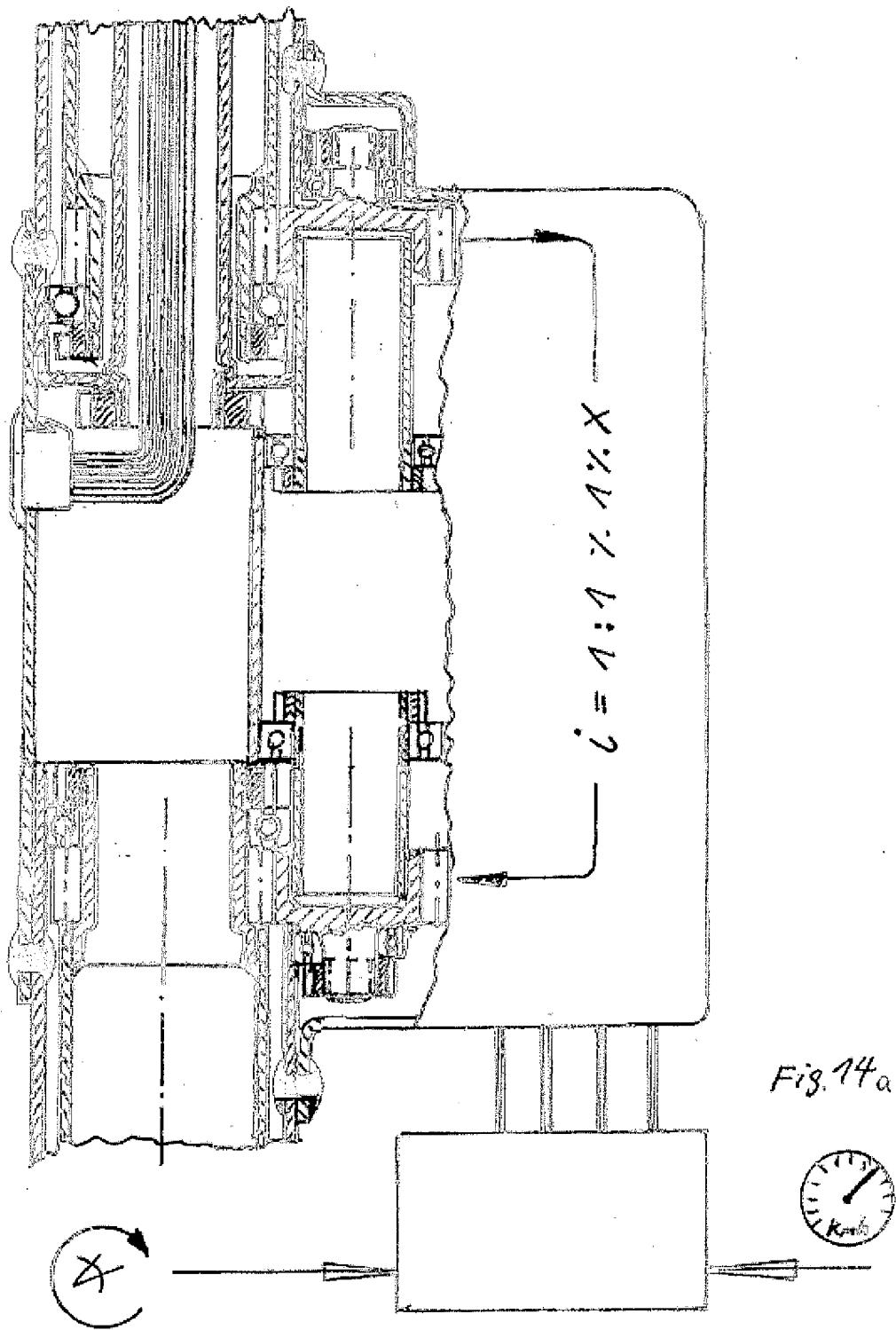


Fig. 14a

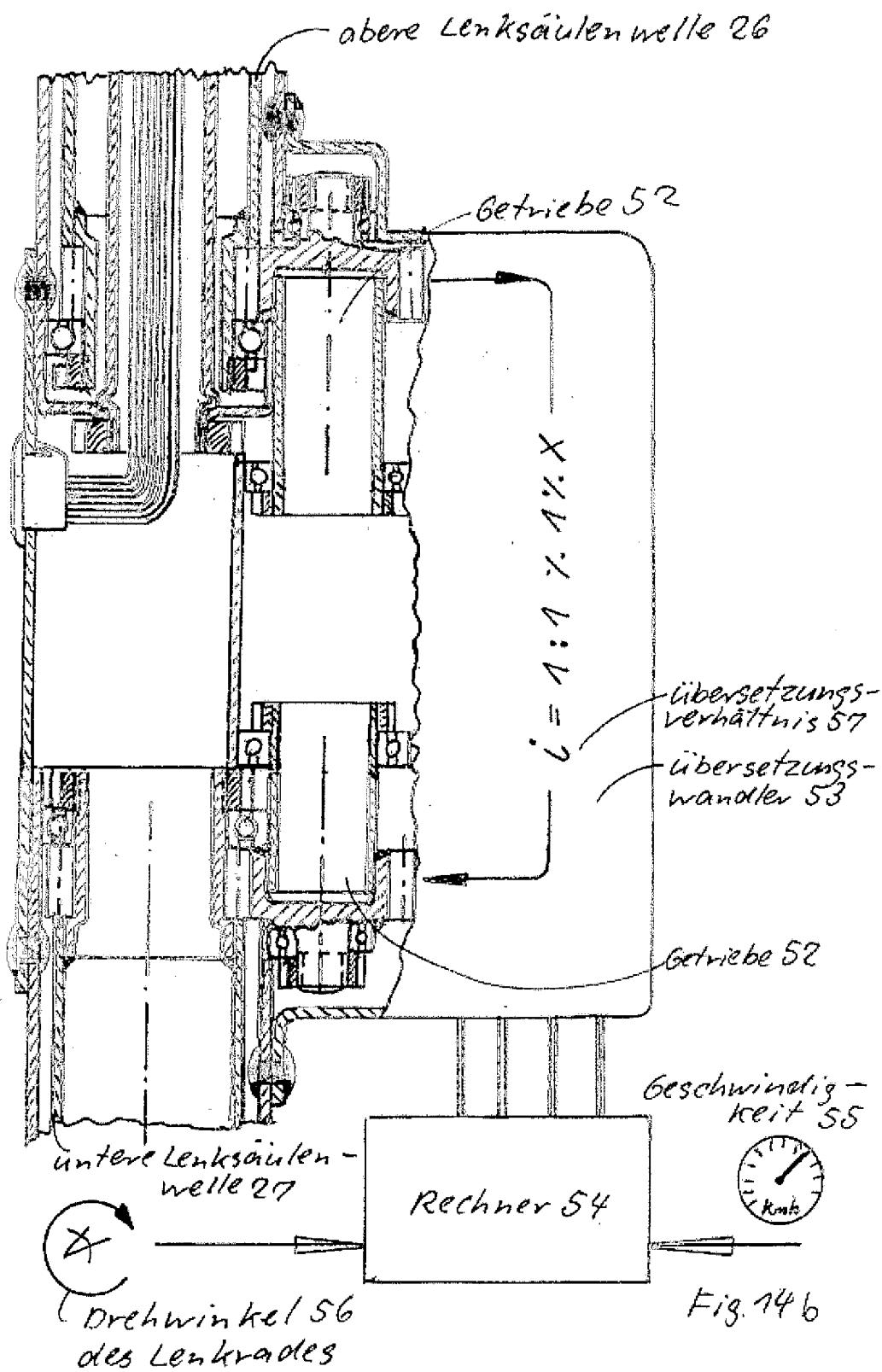
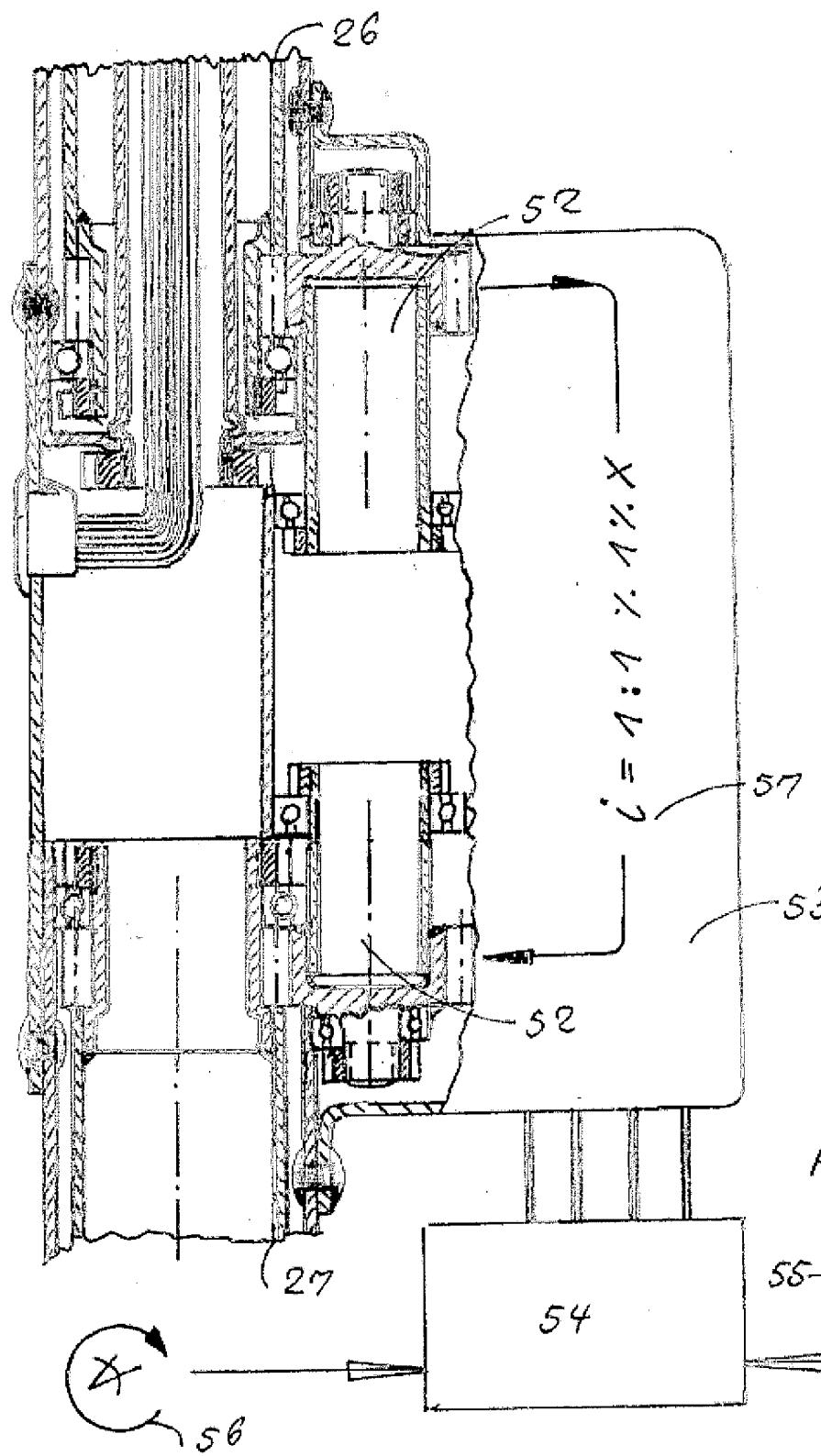


Fig. 146

Key: 26 Upper steering column shaft

- 27 Lower steering column shaft
- 52 Gear
- 53 Device for changing transmission
- 54 Computer
- 55 Speed
- 56 Angle of rotation
- 57 Transmission ratio



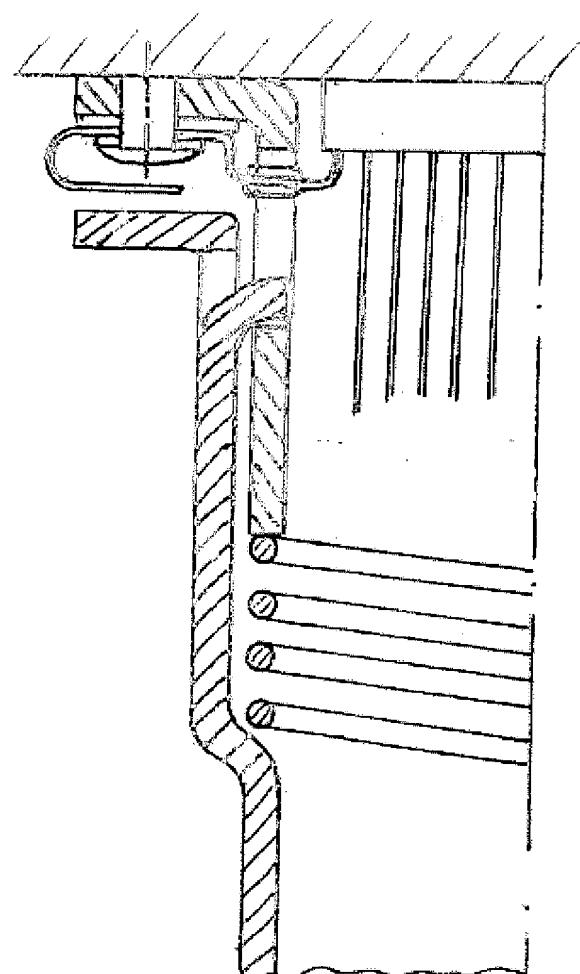
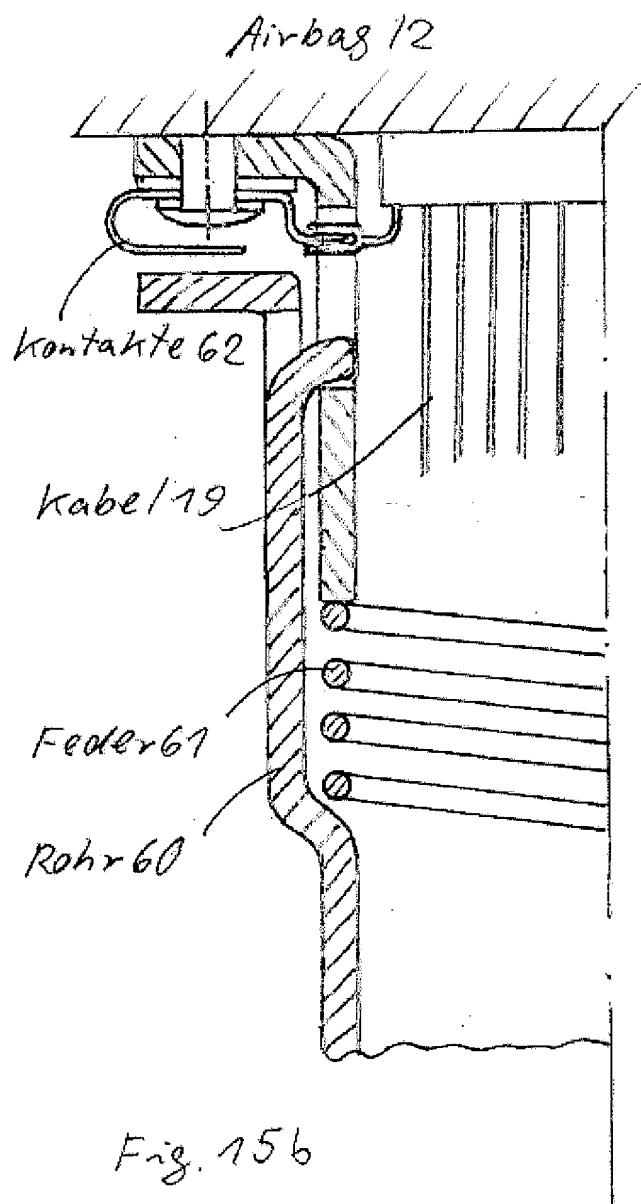
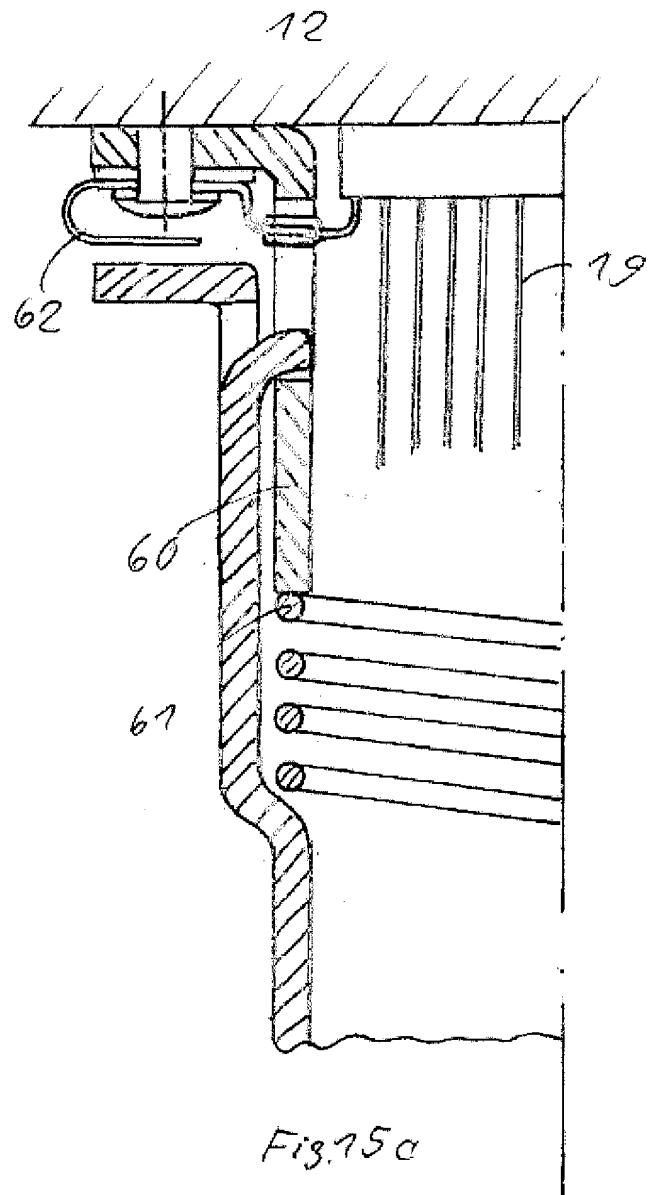


Fig. 15a



Key:	12	Airbag
	19	Cable
	60	Tube
	61	Spring
	62	Contacts



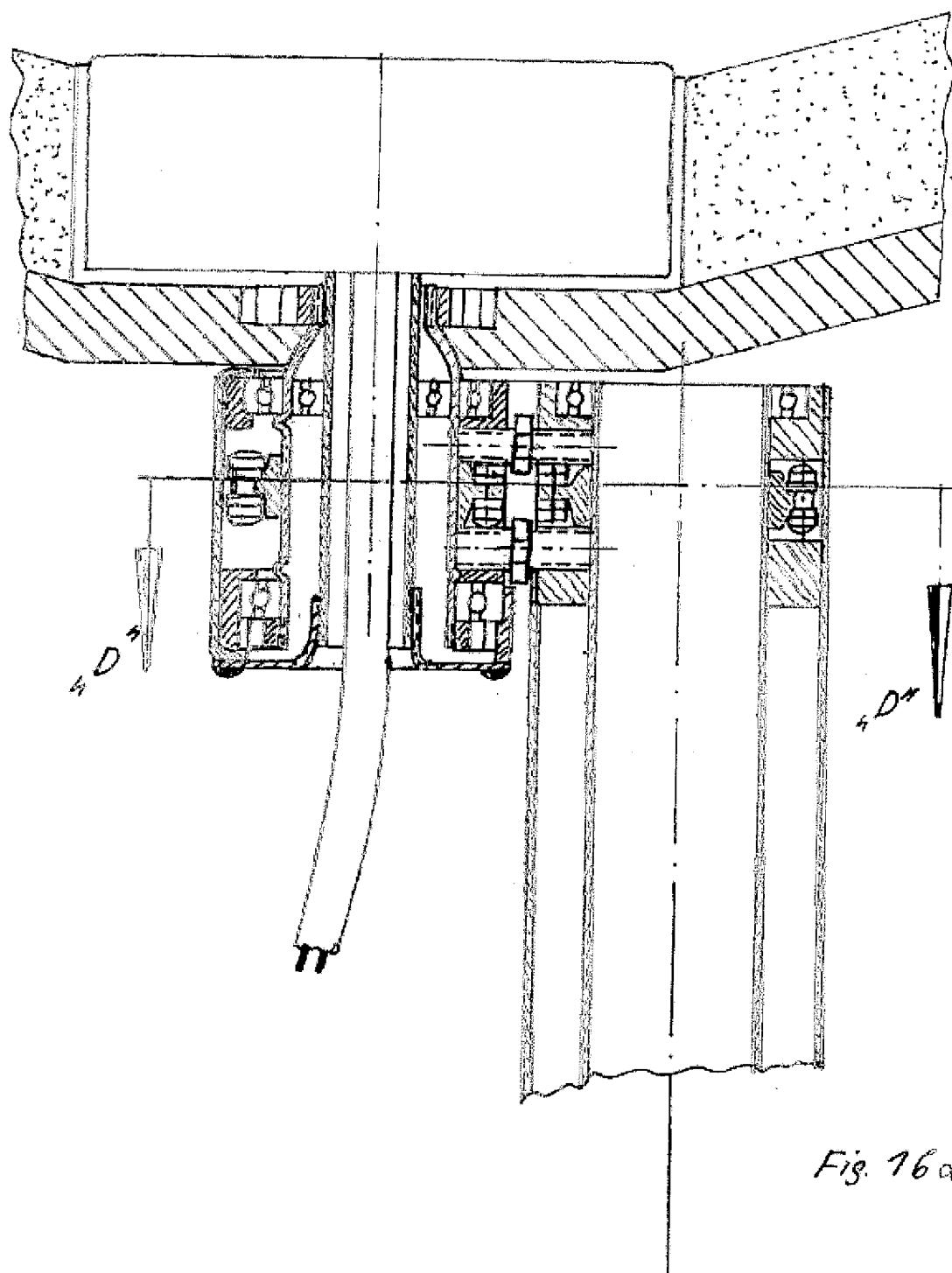
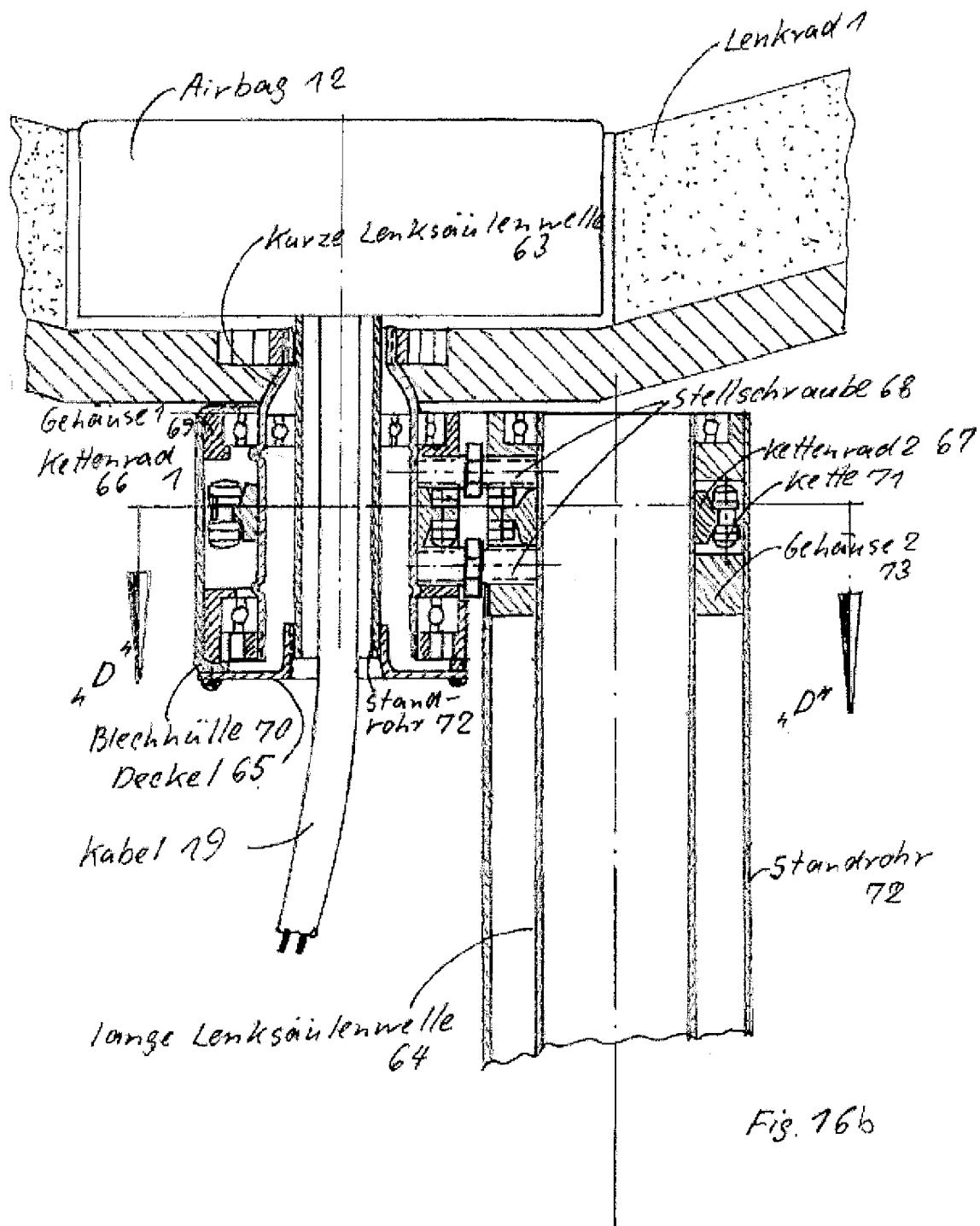


Fig. 16a



Key:

- 1 Steering wheel
- 12 Airbag
- 19 Cable
- 63 Short steering column shaft
- 64 Long steering column shaft
- 65 Cover

- 66 Chain wheel 1
- 67 Chain wheel 2
- 68 Setscrews
- 69 Housing 1
- 70 Sheet metal enclosure
- 71 Chain
- 72 Stationary tube
- 73 Housing 2

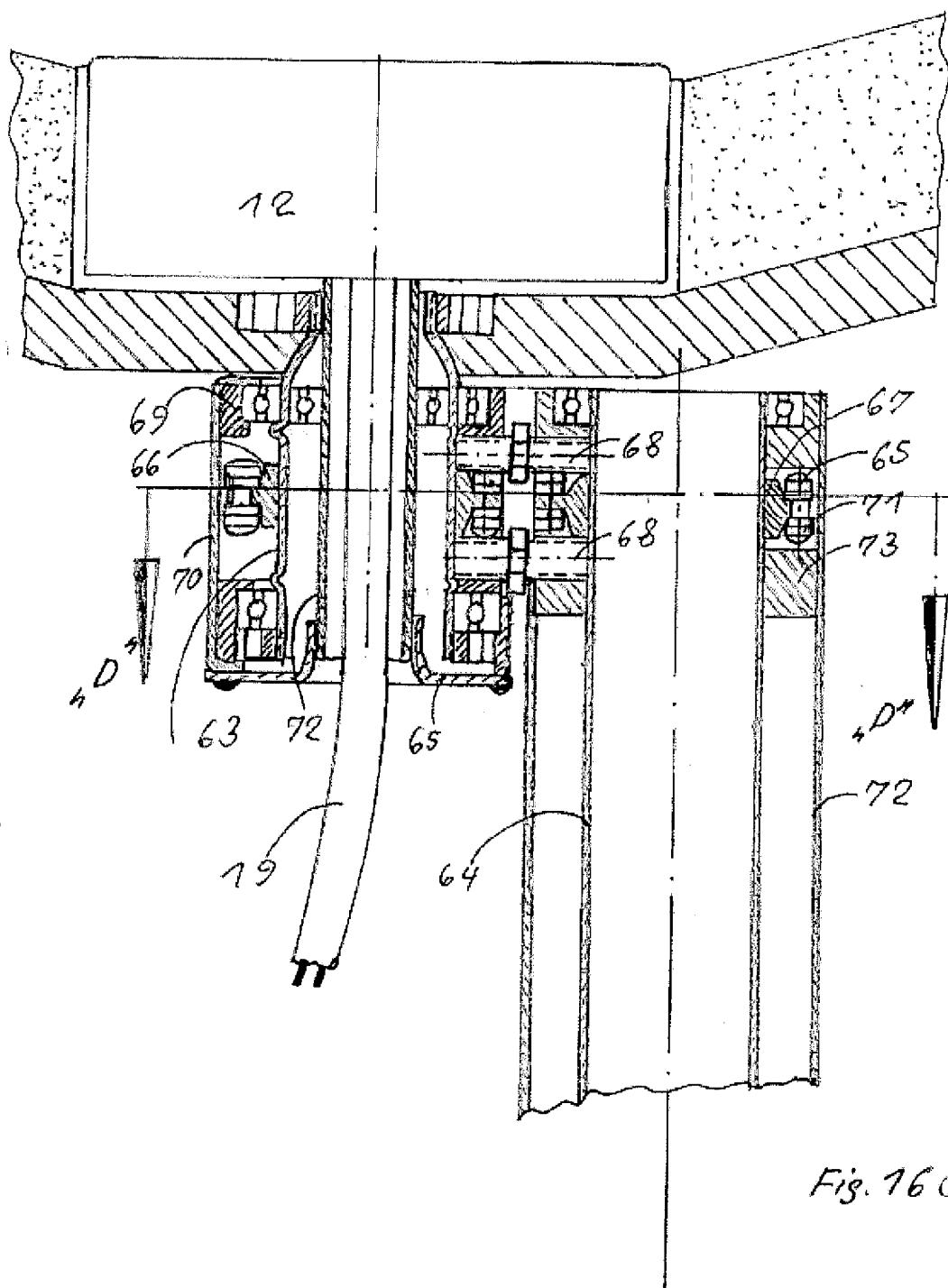
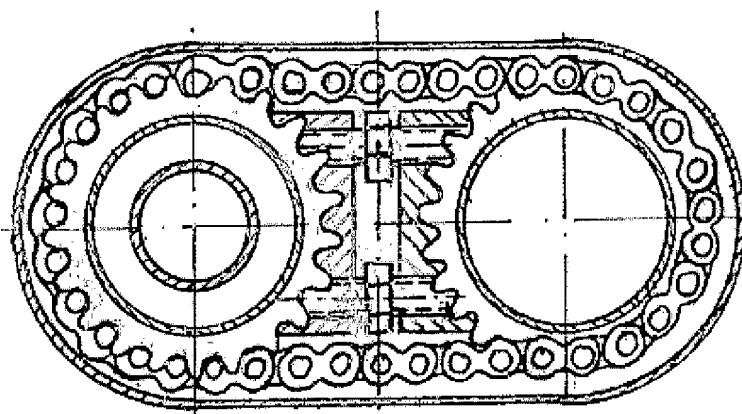
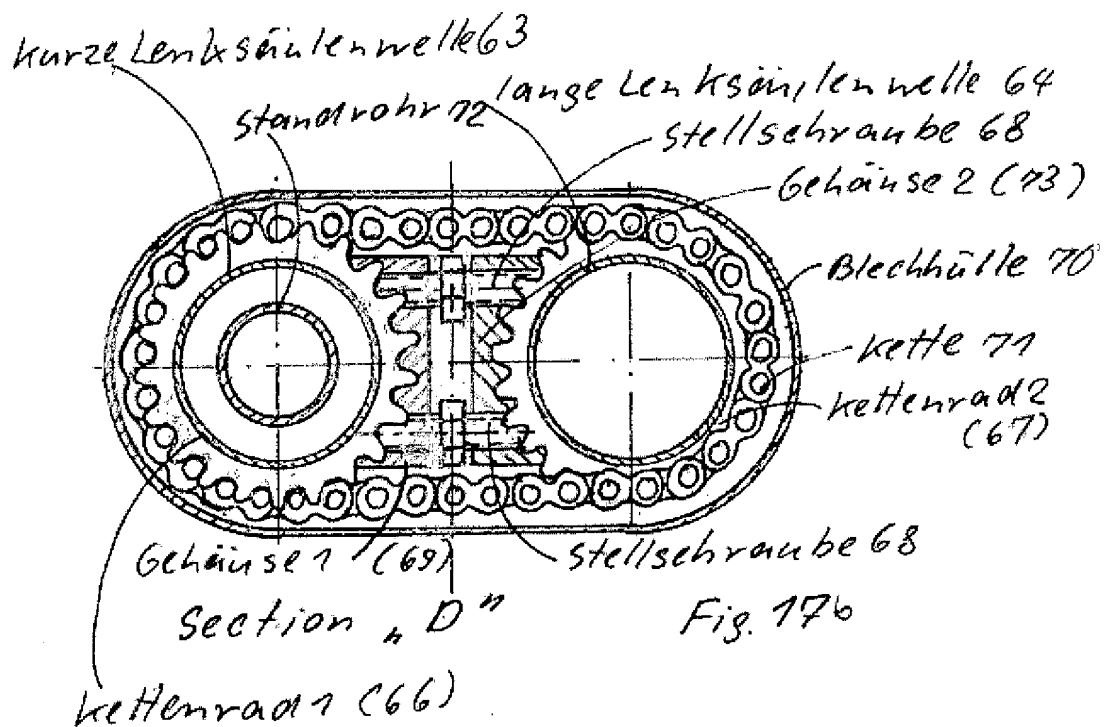


Fig. 16C



Section „D“

Fig. 17a



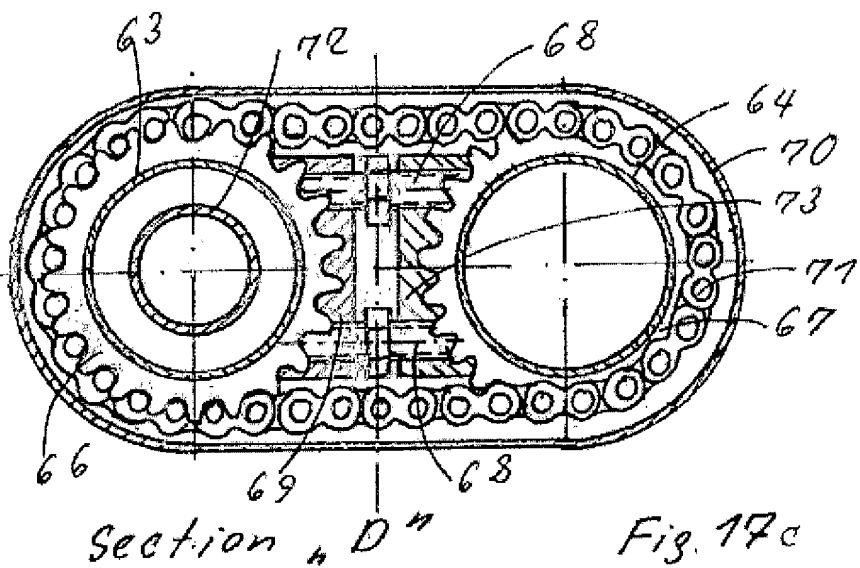
Section „D“

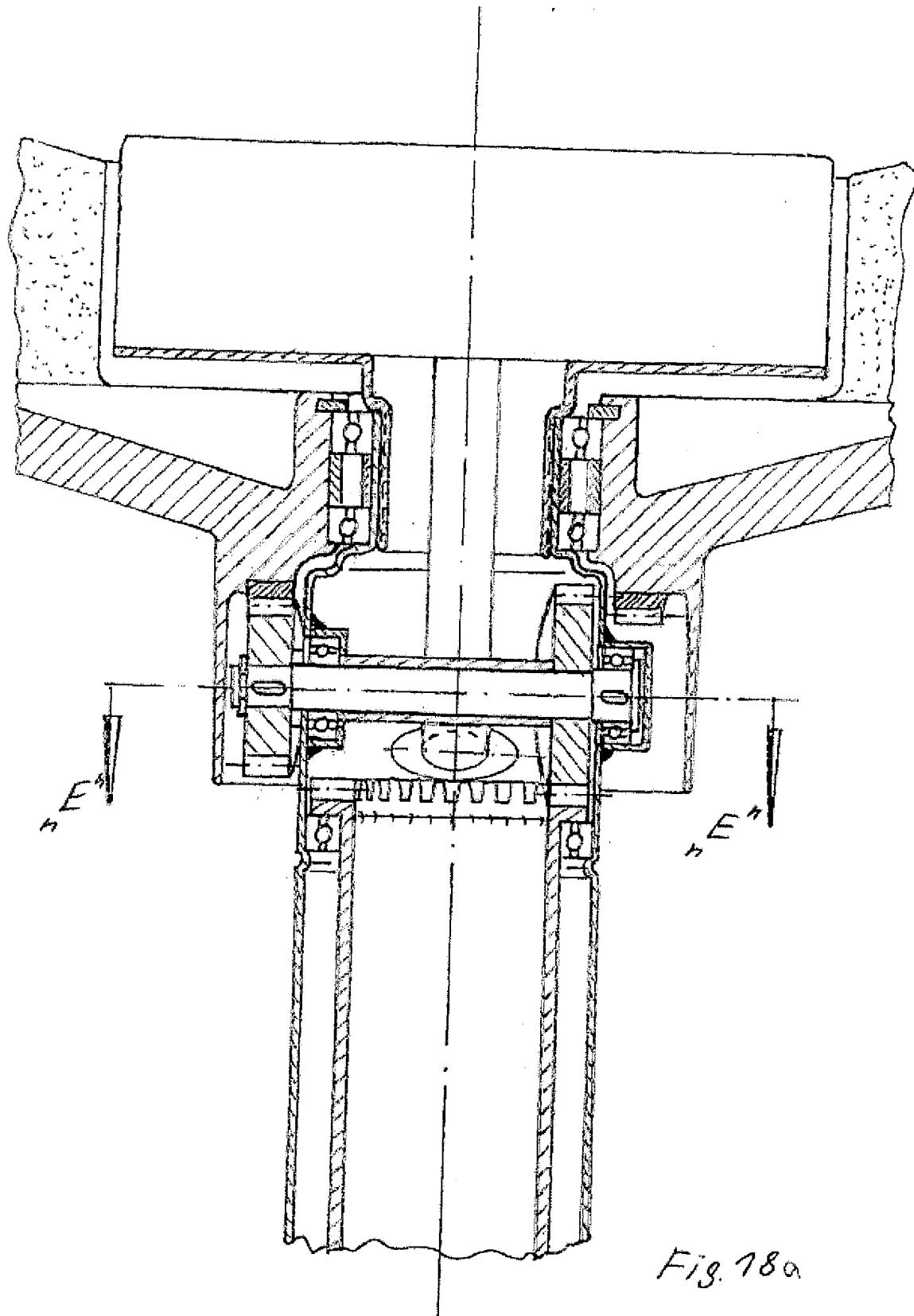
Fig. 17b

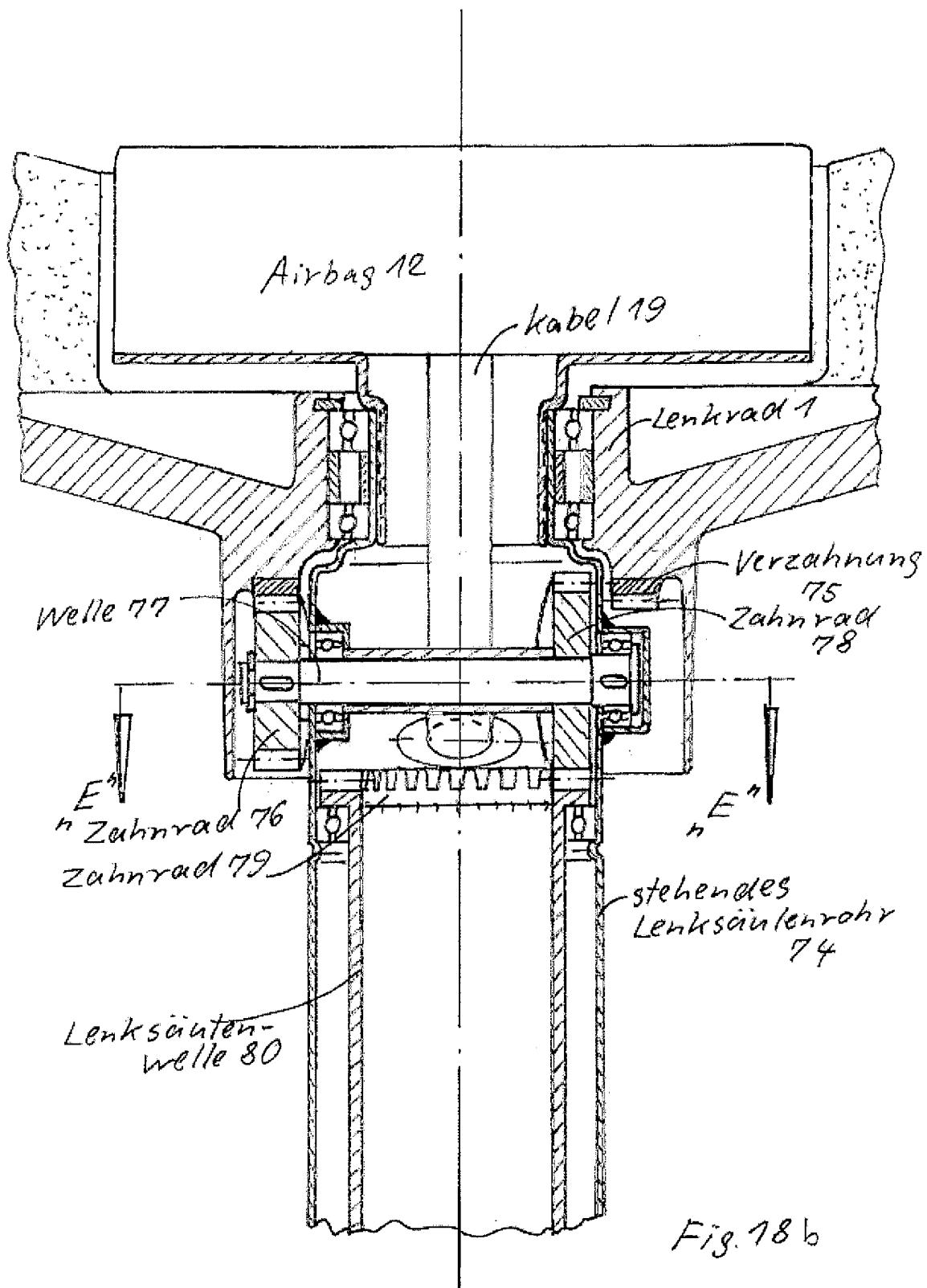
Key:

- 63 Short steering column shaft
- 64 Long steering column shaft
- 67 Chain wheel 2
- 68 Setscrews
- 69 Housing 1
- 70 Sheet metal enclosure
- 71 Chain
- 72 Stationary tube

73 Housing 2

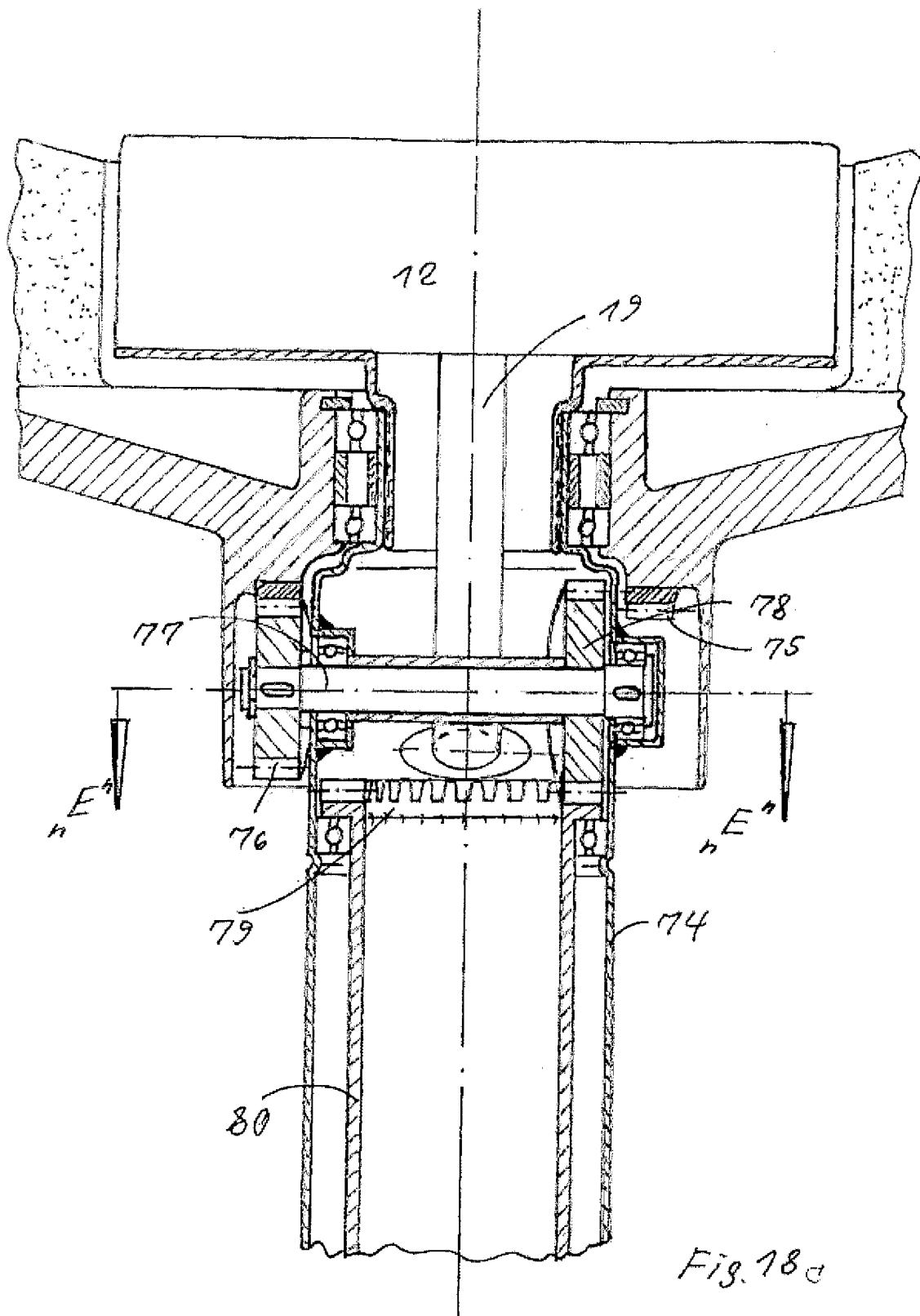


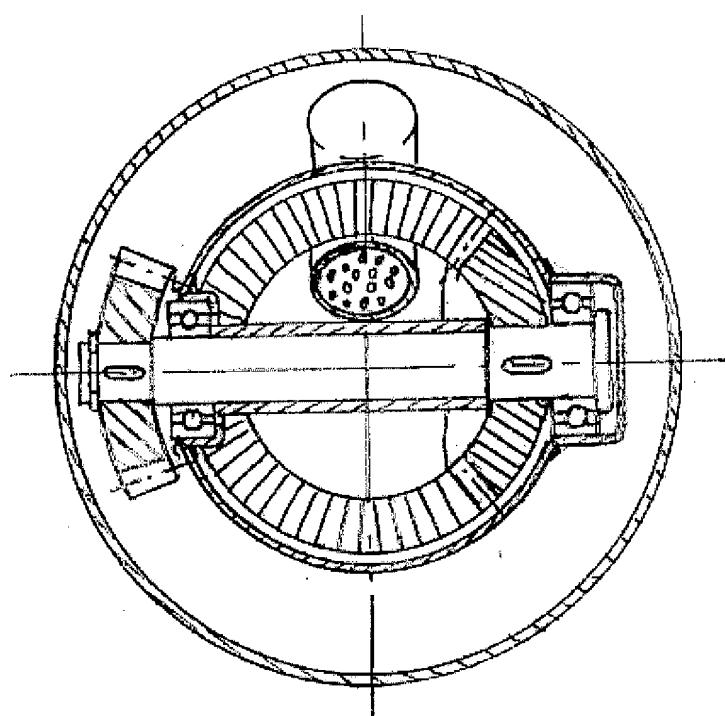




Key: 1 Steering wheel

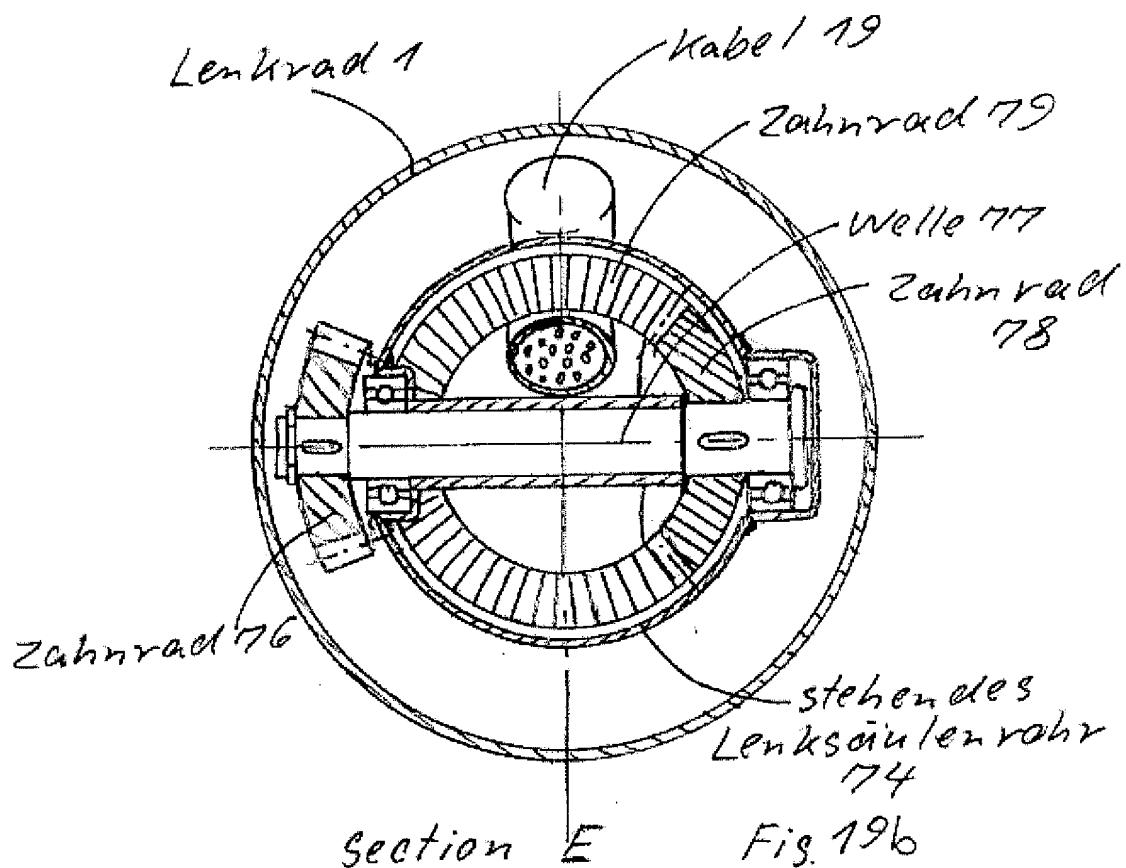
- 12 Airbag
- 19 Cable
- 74 Stationary steering column tube
- 75 Gearing
- 76 Gearwheel
- 77 Shaft
- 78 Gearwheel
- 79 Gearwheel
- 80 Steering column shaft





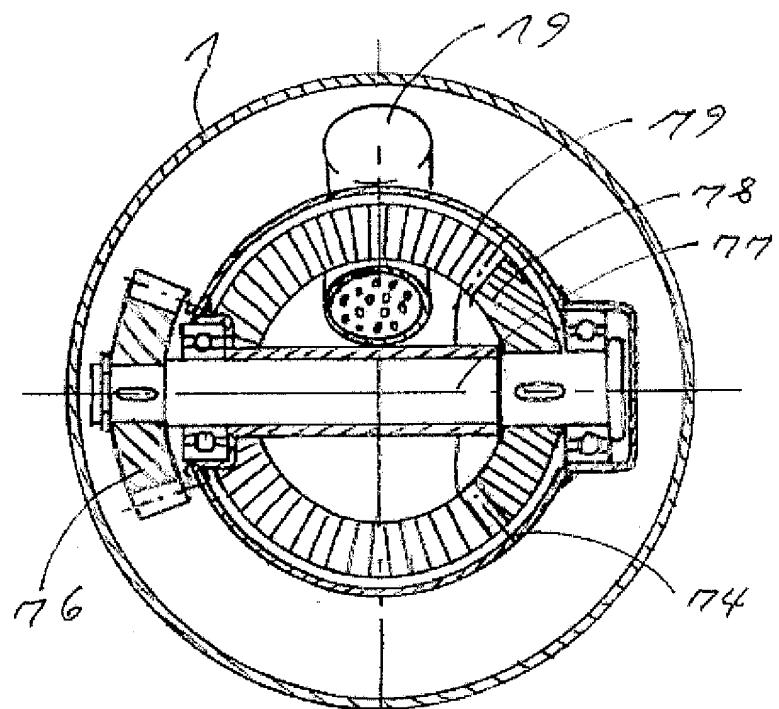
Section E

Fig. 19a



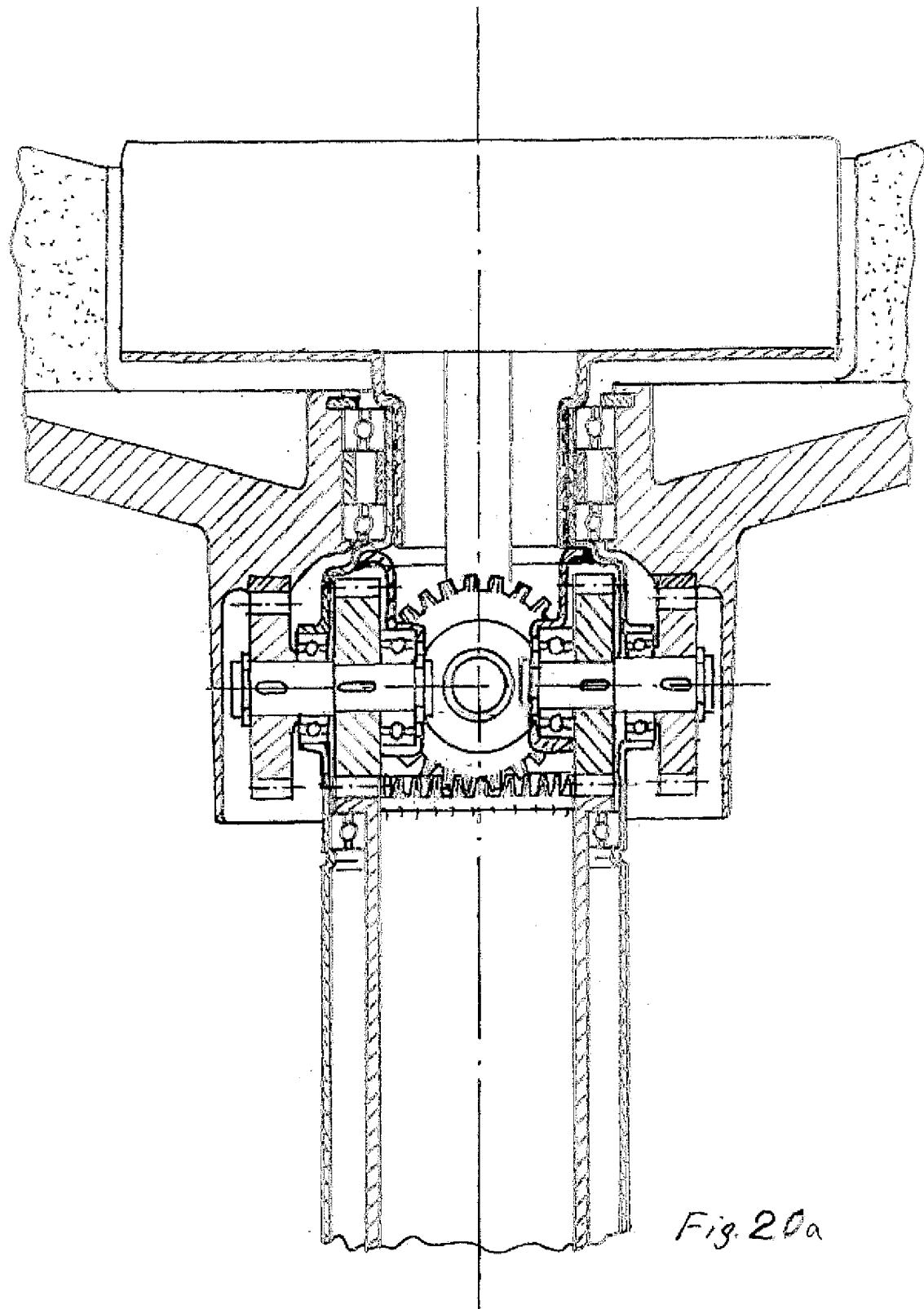
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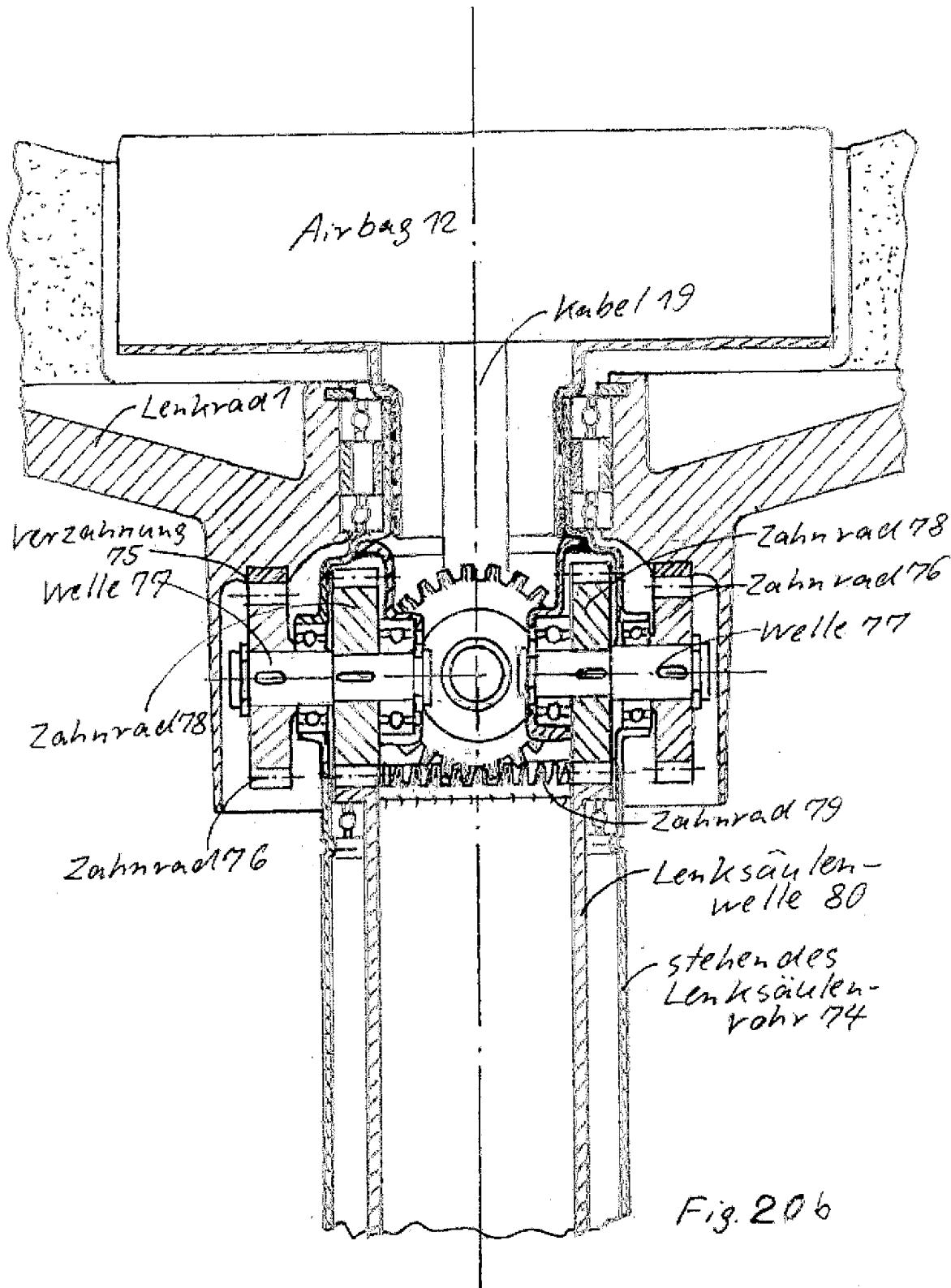
- 1 Steering wheel
- 19 Cable
- 74 Stationary steering column tube
- 76 Gearwheel
- 77 Shaft
- 78 Gearwheel
- 79 Gearwheel



Section E

Fig. 19c





Key:

- 1 Steering wheel
- 19 Cable
- 74 Stationary steering column tube

- 75 Gearing
- 76 Gearwheel
- 77 Shaft
- 78 Gearwheel
- 79 Gearwheel
- 80 Steering column shaft

